

# STONE OPTIONS

A large selection of synthetic gemstones is available. Stone choice can signify a birthstone, corporate color, or personal preference. These radiant stones are available in smooth buff top or brilliant facet top. Other stone colors may be available.



January  
Garnet



February  
Amethyst



March  
Aquamarine



April  
White Spinel



May  
Emerald



June  
Alexandrite



July  
Red



August  
Peridot



September  
Blue Spinel



October  
Rose Zircon



November  
Topaz



December  
Blue Zircon



Facet-top  
Stone



Black  
Onyx



Fire Blue  
Spinel

## ENHANCEMENTS



Collet



Metal  
Insert



Protected  
Emblem



Encrusting

## DIAMOND SIZE CHART (actual size)

Stones may be set at the time of production, or added to the award at future levels of achievement to promote program longevity.







1530M



1360M



1548M



1429M



1447M

1340M



1571M

1445M



1620M

1565M



1612M



1359M

1567M



1585M



1568M



1569W

1437M



1358M



## CHAMPIONSHIP SERIES

Throughout the generations, sports teams across the world compete for the "right to wear the ring." The championship ring has become the ultimate in recognition, and a symbol of top performance. Our bold line of championship designs will signify a distinct professional, collegiate, or athletic achievement.



# LEGENDARY SERIES

Classic award rings that signify the ultimate corporate award. Traditional styling represents a time-honored award that will be worn with pride.



1513M



1527W



1532M



1432W



1362M



1361M



1508M



1524W



1501M



1519W



Standard  
Deluxe Velvet

PB1



CWRB1



1507M



1523W



PACKAGING  
OPTIONS



1500M



1502W



1518W



1235W



## COMPANION PENDANTS

Utilizing a ring top to create a custom pendant or tie tac can complete or enhance your award program without adding any additional set-up costs.



1442W



1326M



1327W



1200M



1181W



1471M



1472W



1239W



1596W



1586M



1505W



1546W

## LEGENDARY SERIES



# MAXIM SERIES

Bold designs that create a powerful impact using intricate detailing as a high profile expression of accomplishment. The corporate ring states a high standard of excellence and organizational pride.



1521M



1581W



1013M



1010W

1607M



1610W

1322M



1533M

1534W



1409M



1600M



1623M



1410W



1601W



1624W



1356M



1251M



1535M



1408M



1357W



1260M



1263W



1261M



1204W



1274M



1275W

1208W



1255M



1516W



1515M

1207W



1209W



1280M



1212M



1297W



1296M



1511M

1213W



1305M



1307W



1211M



Simple elegance: A look that will be treasured for years to come. For generations, award rings have represented important milestones in personal and professional lives world wide. A symbol of power and achievement for over 2000 years - the ring is one of the most effective forms of corporate recognition used today.

## SIGNATURE SERIES



# ULTIMA SERIES

Fashion-forward designs: Contemporary styling with a modern edge and a flair of sophistication. Corporate rings offer a distinctive award with exceptional perceived value. Crafted from precious metals and enhanced with fine gemstones, Black Forest award rings signify the highest levels of achievement.



1512M



1529W



1140M



1141W



1302M



1303W



1222M



1218M



1540W



1517M



1252W



1538W



1205M



1281M



1229W



1323W



1206W



1282W



1269W



1306W



1315M



1316W



1628M

1338M

1095W

1629W

1339W

1098M

1097M

1091W

1231M

1089W

1288W

1287W

1088W

1243W

1094W

1016W

1314M

1090W

1093W

1092W

1108W

1192W

1090W

1334W

Fashion-conscious individuals appreciate the look of fine jewelry. The Premier series offers a stylish line of fashion rings for even the most distinguished taste. These classy designs offer the look of fashion jewelry with the ability to hold a discrete corporate identity.

## PREMIERE SERIES





1359M National Champions with baseball shanks.



1445M State Champions with football shanks.

1502W Stock Bezels include: Director's Club, Million Dollar Club, President's Club, rosettes or laurel leaves. Shanks can be smooth or with eagle design.



## STOCK SERIES

When your recognition program requires an award with high perceived value at a restricted budget or production schedule, the BFL Express Program can be the perfect choice.

1500M Stock Bezel Options include: Director's Club, President's Club, Million Dollar Club, President's Sales Club, Elite Sales Award, Sales Achiever, rosettes or laurel leaves.



1500M Stock Shank Options include: Service Award, Million Mile Club, Truck Design, Eagle Design, Sales Master, Safe Years, Safe Driver, smooth shanks or florentine shanks.



1517M



1193W



1330M



1331W

1525M



1526W



Ranging from Service Excellence to National Champions, Black Forest offers a diverse line of stock award rings. Mix and match bezels and shanks within the same ring design to achieve the look and detail desired. Contact our sales team for additional stock designs that may be available.



1560M

1233M



1542W



1552W



1508M Stock Bezels include:  
Million Dollar Club, President's Club, rosettes or laurel leaves.  
Shanks can be smooth, with scroll design or Star Performer.  
1524 Ladies Companion is also available.



# DOMESTIC EMBLEMS

Distinctive awards that offer many design options and price ranges. Our emblematic line can help celebrate any corporate occasion or personal milestone.







Elegant jewelry options enhance any emblematic program and create opportunities for additional levels of award choices. Other products may be available. Call for details.

## JEWELRY ENHANCEMENTS





## Cloisonné or Epola

Both provide a durable fired and buffed finish resulting in a sophisticated appearance. PMS restrictions apply to Cloisonné. Screenprinting on Cloisonné is also available

## Die Struck

Perfect for providing a distinctive piece of jewelry. Available in gold, silver, copper and antique finishes.



# PROMOTIONAL EMBLEMS



## Die Struck Soft Enamel

Cost effective alternative to Cloisonné. This process utilizes soft enamel versus glass or resin colorfill. Close PMS matches are obtainable.



## Etched Soft Enamel

Exceptional choice for superior detail and quick production at an affordable price. Close PMS matches are obtainable.





## Silkscreen

Excellent for custom shapes that cannot accommodate metal borders for color separating.



## PROMOTIONAL EMBLEMS

### Plated Steel

Different base metals are utilized to achieve an attractive look at a very economical price. The perfect choice for high volume orders with budget restraints.



### Photodome

Photographic images are utilized to duplicate full color artwork onto a lapel pin. Quick turn-around time. Made in the U.S.A.



# PROMOTIONAL EMBLEM OPTIONS

Promotional Emblems have many finish options. Let our creative team create a custom design that will make an impact.



Cloisonné or Epola



3-Dimensional



Stone Additions



Specialty



Cut-outs



Screened/Stamped



## PACKAGING OPTIONS



Black Plate

Deluxe Velvet

Gold Foil

Deluxe Clutch

Flat-Back Clutch

Military Clutch

Plastic Box

Velvet Pouch

Petal Velvet

Bar Pin

Deluxe Clutch with Swing Chain





## PROMOTIONAL EMBLEM ENHANCEMENTS

Enhance your program by adding accessories to any promotional emblem. Other products may be available. Call for details.

## STEMWARE CHARMS

Place these elegant charms around your glass stem for easy identification.

Sold individually or in a set of six.

*Available in any custom shape.*







HL27



HL28



HL29



HL30



HL31



HL32



HL33



HL34



HL35



HL36



HL37

## STOCK LAPEL PINS

Contact our sales team for other designs that may be available.



HL38



HL1



HL3



HL4



HL5



HL7



HL8



HL9



HL10



HL11



HL12



HL14



HL15



HL16



HL17



HL18



HL20



HL21



HL23



HL24



HL25



A1



A2



A5



A6



A3



A4



A7



A8



A9



B1



C1



C3



H1



D1



D2



D3



E1



G1



F1



I1



J1

Contact our sales team for other designs that may be available.



G2



K1



L1

## STOCK LAPEL PINS



AP1



AP2



AP3



AP4



AP10



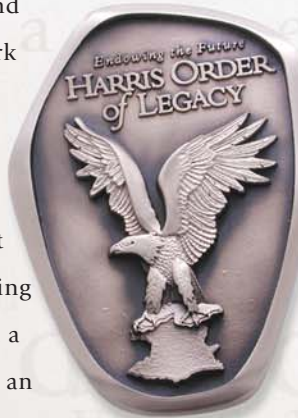
AP8





## BELT BUCKLES & MEDALLIONS

Versatile and economical; the perfect award for programs ranging from service and safety, to volunteer work or other corporate occasion. Our lost-wax casting process allows for great depth and detail resulting in a unique award with a high perceived value at an affordable price.



Plastic Box

MB3  
Marble Paperweight



Petal Velvet Box and Velvet Pouch



SB1  
Shadow Box



WS1  
Walnut  
Stand







Increase the versatility of medallions, and expand existing programs utilizing application options.

## BELT BUCKLES & MEDALLIONS



CWB1 Medallion Box

Gold Foil Box



Packaging options can strongly enhance the value of the award.



# BULOVA WATCHES



With the trusted brand name of Bulova, our elegant medallion dial watches portray style and quality with a personal touch.

Encourage top performance and commitment to excellence with these incentives of quality and beauty.



BUL001



BULA71



BULA70



BULA28



BUL000



BULF55



BULA29



MEDALLION



SATIN DIAL



IMPRINTED



DIAMOND ADDITIONS



# AWARDS COLLECTION



A popular form of recognition is a "choice" program. The attraction for an employee is the option to "choose" from a selection of products including jewelry, lifestyle, art, and other fine gifts. The ability to "choose" provides a high level of satisfaction and high perceived value.

Common uses for the Corporate Awards Collection includes:

- 1) Service Award Programs,
- 2) Safety Award Programs,
- 3) Sales Incentive Programs,
- 4) End-of-Year Awards,
- 5) Customer Appreciation,
- 6) Employee Milestones and
- 7) Special Occasions.

Our Corporate Awards Collection is easy to implement, utilizes on-demand printing, offers on-line ordering, allows for corporate identity, has built in continuity, and makes administration easy to manage with on-line reporting features.

Whether it's targeting corporate culture, increasing sales or decreasing costs, our Corporate Awards Collection will deliver the results you want with ease.



Selected ID: Report Date: 4/2/2007

Company Name	Product	Quantity	Price	Total
ABC Corp	Gold Watch	1	\$100	\$100
DEF Inc	Silver Ring	2	\$50	\$100
GHI LLC	Diamond Earrings	1	\$200	\$200
JKL Corp	Platinum Chain	1	\$150	\$150
MNO Inc	Black Watch	1	\$75	\$75
PQR LLC	White Watch	1	\$75	\$75
STU Corp	Black Watch	1	\$75	\$75
VWX Inc	White Watch	1	\$75	\$75
YZA LLC	Black Watch	1	\$75	\$75
BCD Corp	White Watch	1	\$75	\$75
EFG Inc	Black Watch	1	\$75	\$75
HIJ LLC	White Watch	1	\$75	\$75
KLM Corp	Black Watch	1	\$75	\$75
NOP Inc	White Watch	1	\$75	\$75
QRS LLC	Black Watch	1	\$75	\$75
TUV Corp	White Watch	1	\$75	\$75
WXY Inc	Black Watch	1	\$75	\$75
ZAB LLC	White Watch	1	\$75	\$75
CCD Corp	Black Watch	1	\$75	\$75
EEF Inc	White Watch	1	\$75	\$75
GGH LLC	Black Watch	1	\$75	\$75
IIJ Corp	White Watch	1	\$75	\$75
KKL Inc	Black Watch	1	\$75	\$75
LLM LLC	White Watch	1	\$75	\$75
NNP Corp	Black Watch	1	\$75	\$75
OOQ Inc	White Watch	1	\$75	\$75
RRS LLC	Black Watch	1	\$75	\$75
TTU Corp	White Watch	1	\$75	\$75
VVW Inc	Black Watch	1	\$75	\$75
XXY LLC	White Watch	1	\$75	\$75
ZZA Corp	Black Watch	1	\$75	\$75
AAA Inc	White Watch	1	\$75	\$75
BBB LLC	Black Watch	1	\$75	\$75
CCC Corp	White Watch	1	\$75	\$75
DDD Inc	Black Watch	1	\$75	\$75
EEE LLC	White Watch	1	\$75	\$75
FFF Corp	Black Watch	1	\$75	\$75
GGG Inc	White Watch	1	\$75	\$75
HHH LLC	Black Watch	1	\$75	\$75
III Corp	White Watch	1	\$75	\$75
JJJ Inc	Black Watch	1	\$75	\$75
KKK LLC	White Watch	1	\$75	\$75
LLL Corp	Black Watch	1	\$75	\$75
MMM Inc	White Watch	1	\$75	\$75
NNN LLC	Black Watch	1	\$75	\$75
OOO Corp	White Watch	1	\$75	\$75
PPP Inc	Black Watch	1	\$75	\$75
QQQ LLC	White Watch	1	\$75	\$75
RRR Corp	Black Watch	1	\$75	\$75
SSS Inc	White Watch	1	\$75	\$75
TTT LLC	Black Watch	1	\$75	\$75
UUU Corp	White Watch	1	\$75	\$75
VVV Inc	Black Watch	1	\$75	\$75
WWW LLC	White Watch	1	\$75	\$75
XXX Corp	Black Watch	1	\$75	\$75
YYY Inc	White Watch	1	\$75	\$75
ZZZ LLC	Black Watch	1	\$75	\$75





# BLACK FOREST LTD.

Black Forest has been a proud manufacturer of recognition jewelry since 1984. We handcraft each award in the time honored, old world tradition.

Our staff can design awards to meet all of your recognition requirements for sales, service, safety or other achievement. We specialize in custom programs tailored to your specific needs. Our skilled artisans are committed to using the highest quality materials to produce awards of exceptionally high perceived value.



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