



WE MAKE YOU LOOK GOOD.

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PRICING CATALOG

EMBROIDERY PRICING

AT QUANTITY (12 or greater): Left Chest Design Pricing

Quantity	Per 1,000 Stitches	Minimum Price
12-35	\$0.79	\$4.69
36-71	\$0.47	\$2.37
72-287	\$0.37	\$1.84
288-959	\$0.31	\$1.42
960-1959	\$0.25	\$1.26
1960 & Up	call for quote	

Above 10,000 stitches, add \$0.21 per 1,000 stitches to price calculated above
 Example: Based on a design with 13,000 stitches for 72 pieces:
 $\$3.70 (\$0.37 \times 10,000/1,000) + \$0.63 (\$0.21 \times 3,000/1,000) = \4.33 per piece

CAPS BACK & SIDE

Quantity	Per Location
24-959	\$1.47
960 & Up	\$1.21

Above 3,000 stitches, add \$0.21 per 1,000 to price calculated above

INDIVIDUAL NAMES & NUMBERS

Name	\$3.94 ea.
Name & Number	\$5.52 ea.

SPECIALTY CHARGES

Pre Production Proof	\$25.00
Metallic Thread	ADD 25%
Over 7 Colors	ADD \$0.25 per color
Jacket Back Designs	ADD \$4.00 per piece
Below Minimum Charge	\$35.00
Applique Laydown	\$0.30 per shape

DIGITIZING CHARGES

\$10.00 per thousand
Re-Process/Minimum: \$40.00 Maximum: \$150.00
Multi-Level Design: Please call for info

PACKAGING

Fold/Polybag	ADD \$0.30 ea.
Individual Fold Only	ADD \$0.17 ea.
Roll and Band	ADD \$0.33 ea.
Customer Supplied Sticker/Application	ADD \$0.13 ea.
CIA Supplied Sticker/Application	ADD \$0.24 ea.
Apply Hangtag	ADD \$0.18 ea.
Place on Hanger (customer supplied)	ADD \$0.18 ea.
Re-Labeling	Sewn - Call for Pricing. Approx. \$0.65 Printed - See Spot Color Pricing

RUSH CHARGES

ORDERS REQUIRES IN LESS THAN 5 DAYS	
Orders of \$1,000 and below	\$50.00
Orders above \$1,000	10%

DELIVERY CHARGE

\$35.00 + \$0.60 per mile.

DAMAGE POLICY

1 to 11 pieces = 10%	37 to 72 pieces = 5%	961 to 1,919 pieces = 2%
12 to 36 pieces = 8%	73 to 960 pieces = 3%	1,920 pieces and up = 1%

SCREEN PRINTING

PRICING

Quantity	1	2	3	4	5	6	7	8
24-47	\$1.67	\$2.18	\$2.82	\$3.98	\$5.13			
48-71	\$1.32	\$2.02	\$2.48	\$3.63	\$4.38			
72-143	\$1.18	\$1.87	\$2.15	\$2.45	\$2.73	\$3.02	\$3.31	\$3.60
144-499	\$0.81	\$1.12	\$1.44	\$1.75	\$2.07	\$2.38	\$2.70	\$3.01
500-999	\$0.63	\$0.94	\$1.20	\$1.45	\$1.70	\$1.96	\$2.21	\$2.46
1000-1499	\$0.51	\$0.69	\$0.89	\$1.07	\$1.27	\$1.45	\$1.64	\$1.83
1500-2000	\$0.44	\$0.53	\$0.68	\$0.83	\$0.98	\$1.14	\$1.29	\$1.44
2001 +	\$0.38	\$0.44	\$0.56	\$0.67	\$0.77	\$0.86	\$0.94	\$1.05

PLEASE NOTE: If printing on colored shirts that require an underbase, add an additional color into the cost.
 Delivery Charge: \$35.00 + \$0.60 per mile.

SET-UP/SCREEN CHARGES

24 - 143	\$35.00 per color
144 - 999	\$20.00 per color
1000 & Up	No Charge
Re-Order	\$12.00
High Density Set-Up	\$45.00
Simulated Process	\$170.00

RUSH CHARGES

ORDERS REQUIRES IN LESS THAN 5 DAYS	
Orders of \$1,000 and below	\$50.00
Orders above \$1,000	10%

UPCHARGES

Polyester Shirts	ADD \$0.25
Short Sleeve Prints	ADD \$0.15
Long Sleeve Prints	ADD \$0.30
Pocket Prints	ADD \$0.20
Leg Prints	ADD \$0.35
Tote Bags	ADD \$0.20
Sweatshirts (per loc.)	ADD \$0.25

OTHER CHARGES

Art Charge	\$35.00 per hr.
Concepts from Scratch	Avg. \$100/\$200
Pantone Match	\$20.00 per color
Ink Color Change	\$10.00 per color
Pre-Production Proof	\$35.00
Revised Product Proof	\$25.00
Less than Minimum	ie. 20 pcs. w/ 2 color print: Will be billed @ 24 pcs. x \$2.08 = \$49.92

PACKAGING

Fold/Polybag	ADD \$0.28 ea.
Individual Fold Only	ADD \$0.16 ea.
Roll and Band	ADD \$0.33 ea.
Customer Supplied Sticker/Application	ADD \$0.11 ea.
CIA Supplied Sticker/Application	ADD \$0.22 ea.
Apply Hangtag	ADD \$0.16 ea.
Place on Hanger (customer supplied)	ADD \$0.16 ea.
Re-Labeling	Sewn - Call for Pricing. Approx. \$0.60 Printed - See Spot Color Pricing

SPECIALTY INKS

*** 144 Piece Minimum for Specialty Inks! ***

Metallic Shimmer:	ADD \$0.50 ea.
Foil Print:	ADD \$0.86 ea.
Glitter:	ADD \$0.75 ea.
Glow-in-the-Dark:	ADD \$0.58 ea.
Reflective:	ADD \$0.58 ea.
Liquid Gel/High Density:	ADD \$0.80 ea.
Puffy Ink:	ADD \$0.20 ea.
Suede:	ADD \$1.05
Discharge:	ADD \$1.00

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DIRECT -TO-GARMENT PRINTING

100% COTTON WHITE SHIRTS

IMAGE SIZE		6	12	24	48	72
5" x 5"	25" square inch	\$3.00	\$2.50	\$2.25	\$2.00	\$1.75
6" x 10"	60" square inch	\$5.00	\$4.00	\$3.50	\$3.00	\$2.50
10" x 12"	120" square inch	\$6.00	\$4.75	\$4.00	\$3.50	\$3.25
12" x 16"	180" square inch	\$8.15	\$7.25	\$5.85	\$5.35	\$5.00

100% COTTON DARK SHIRTS

IMAGE SIZE		6	12	24	48	72
5" x 5"	25" square inch	\$4.00	\$3.25	\$3.00	\$2.50	\$2.25
6" x 10"	60" square inch	\$7.00	\$5.50	\$5.00	\$4.00	\$3.50
10" x 12"	120" square inch	\$8.00	\$6.75	\$5.50	\$4.50	\$4.00
12" x 16"	180" square inch	\$10.25	\$8.85	\$7.65	\$6.65	\$6.25

ALL BLEND SHIRTS (POLYESTER, SPANDEX, RAYON, ETC.)

IMAGE SIZE		6	12	24	48	72
5" x 5"	25" square inch	\$5.00	\$4.25	\$4.00	\$3.50	\$3.25
6" x 10"	60" square inch	\$8.00	\$6.50	\$6.00	\$5.00	\$4.75
10" x 12"	120" square inch	\$9.00	\$7.75	\$6.50	\$5.50	\$5.25
12" x 16"	180" square inch	\$11.25	\$9.85	\$8.65	\$7.65	\$7.50

ADDITIONAL CHARGES (if applicable)

Lettering Art	\$15.00
Artwork	\$35.00/hr.

Crest Size

Left Chest size logo is typically 4" wide.

Full Size

Full Front or Full Back logo is typically 12" wide.
Maximum space to print is 14"W x 16"H.

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LASER CUTTING AND APPLIQUE

PRICING			
Material Per Layer	24 - 143	144 - 499	500 - 999
Felt	\$0.04	\$0.03	\$0.02
PSA Felt	\$0.06	\$0.04	\$0.03
Twill	\$0.04	\$0.03	\$0.02
PSA Twill	\$0.06	\$0.04	\$0.04
Jersey	\$0.08	\$0.06	\$0.04
Cutting	\$0.85	\$0.70	\$0.55

Set-Up Charge: \$50.00
(Application not included. Add \$0.20 per applique)

Certain designs may need garment washing to reach full effect.

Washing: \$1.00 - T-Shirts
 \$2.00 - Sweatshirts

PLEASE CALL FOR MORE INFORMATION

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EMBLEM PRICING

<u>Size</u>	<u>Percent</u>	<u>50</u>	<u>100</u>	<u>200</u>	<u>300</u>	<u>500</u>	<u>1000</u>	<u>2000</u>
2"	40%	\$2.98	\$1.48	\$0.48	\$0.44	\$0.36	\$0.35	\$0.32
	50%	\$3.04	\$1.54	\$0.54	\$0.50	\$0.41	\$0.36	\$0.35
	60%	\$3.12	\$1.62	\$0.62	\$0.57	\$0.47	\$0.42	\$0.39
	75%	\$3.15	\$1.65	\$0.65	\$0.60	\$0.50	\$0.45	\$0.42
	85%	\$3.18	\$1.68	\$0.68	\$0.62	\$0.53	\$0.47	\$0.45
	100%	\$3.19	\$1.69	\$0.69	\$0.65	\$0.54	\$0.50	\$0.47
2.5"	40%	\$3.13	\$1.63	\$0.63	\$0.57	\$0.50	\$0.44	\$0.41
	50%	\$3.20	\$1.70	\$0.70	\$0.63	\$0.53	\$0.38	\$0.44
	60%	\$3.49	\$1.99	\$0.99	\$0.84	\$0.72	\$0.62	\$0.57
	75%	\$3.54	\$2.04	\$1.04	\$0.92	\$0.77	\$0.65	\$0.60
	85%	\$3.57	\$2.07	\$1.07	\$0.95	\$0.80	\$0.68	\$0.62
	100%	\$3.61	\$2.11	\$1.11	\$0.99	\$0.81	\$0.69	\$0.65
3"	40%	\$3.45	\$1.95	\$0.95	\$0.75	\$0.63	\$0.54	\$0.53
	50%	\$3.49	\$1.99	\$0.99	\$0.86	\$0.71	\$0.62	\$0.57
	60%	\$3.67	\$2.17	\$1.17	\$1.07	\$0.89	\$0.75	\$0.68
	75%	\$3.79	\$2.29	\$1.29	\$1.16	\$0.95	\$0.81	\$0.75
	85%	\$3.90	\$2.40	\$1.40	\$1.25	\$1.02	\$0.89	\$0.60
	100%	\$3.94	\$2.44	\$1.44	\$1.29	\$1.07	\$0.93	\$0.84
3.5"	40%	\$3.54	\$2.04	\$1.04	\$0.95	\$0.80	\$0.71	\$0.66
	50%	\$3.70	\$2.20	\$1.20	\$1.08	\$0.90	\$0.77	\$0.72
	60%	\$3.94	\$2.44	\$1.44	\$1.29	\$1.08	\$0.90	\$0.84
	75%	\$4.06	\$2.56	\$1.56	\$1.43	\$1.16	\$0.98	\$0.90
	85%	\$4.26	\$2.76	\$1.76	\$1.56	\$1.08	\$1.07	\$1.02
	100%	\$4.30	\$2.80	\$1.80	\$1.61	\$1.34	\$1.11	\$1.04
4"	40%	\$3.72	\$2.22	\$1.22	\$1.08	\$0.93	\$0.81	\$0.77
	50%	\$3.88	\$2.38	\$1.38	\$1.25	\$1.04	\$0.90	\$0.84
	60%	\$4.21	\$2.71	\$1.71	\$1.38	\$1.29	\$1.13	\$1.02
	75%	\$4.51	\$3.01	\$2.01	\$1.79	\$1.49	\$1.26	\$1.17
	85%	\$4.71	\$3.21	\$2.21	\$1.97	\$1.61	\$1.35	\$1.26
	100%	\$4.75	\$3.25	\$2.25	\$2.01	\$1.65	\$1.40	\$1.31
4.5"	40%	\$3.84	\$2.34	\$1.34	\$1.20	\$1.04	\$0.90	\$0.86
	50%	\$4.11	\$2.61	\$1.61	\$1.44	\$1.22	\$1.07	\$1.02
	60%	\$4.47	\$2.97	\$1.97	\$1.76	\$1.47	\$1.26	\$1.17
	75%	\$4.71	\$3.21	\$2.21	\$1.97	\$1.65	\$1.38	\$1.31
	85%	\$4.83	\$3.33	\$2.33	\$2.07	\$1.71	\$1.44	\$1.35
	100%	\$4.98	\$3.48	\$2.48	\$2.21	\$1.83	\$1.56	\$1.44
<u>Size</u>	<u>Percent</u>	<u>50</u>	<u>100</u>	<u>200</u>	<u>300</u>	<u>500</u>	<u>1000</u>	<u>2000</u>
5"	40%	\$4.02	\$2.52	\$1.52	\$1.38	\$1.20	\$1.04	\$1.02



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HEAT TRANSFER NUMBERS

Sizes	One Digit	Two Digit
2"	\$0.92	\$1.80
3"	\$1.00	\$2.00
4"	\$1.08	\$2.08
6"	\$1.33	\$2.33
8"	\$1.56	\$2.56
10"	\$2.03	\$3.03

Application Charge: \$1.00 per shirt. Pricing above is for an entire number. I.E. an 8" 12 number is \$2.65 each shirt.

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updated: January 2014