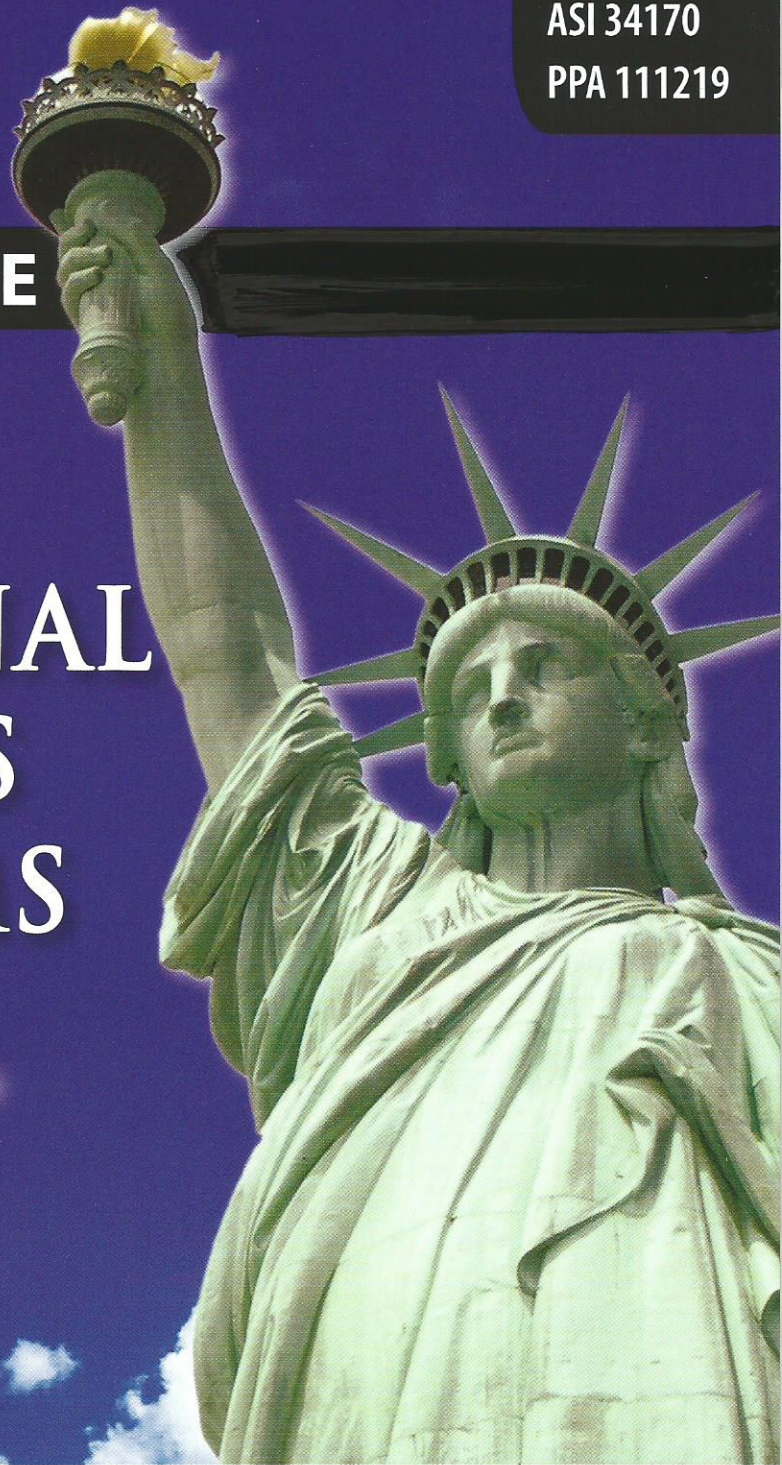


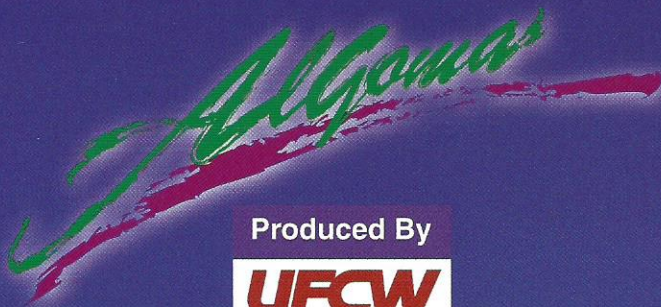
ASI 34170
PPA 111219



UNION **USA** MADE



QUALITY PROMOTIONAL PRODUCTS & PREMIUMS



Produced By



Union Labor

TOTES • BAGS • ATTACHE CASES • SPECIALTY ITEMS • COOLERS • BACKPACKS & MUCH MORE!



ASI 34170 PPA 111219

Specializing in Union Made products proudly
manufactured by UFCW local 215-T labor in the USA.

To Our Union Brothers and Sisters:

The loyal workforce at ALGOMA has proudly been a union Shop since 1950. From the beginning as members of United Textile Workers Union to our current affiliation with UFCW, we are extremely proud of our quality crafted products and the value they provide.

We sincerely hope you will experience the quality of our MADE IN USA products in which we take such pride as members of UFCW Local 215-T.

Sandee Dhuey, President
UFCW Local 215-T

Dear Distributor:

With extreme pride, we, The Algoma Family, wish to thank you for over 100 years of business partnerships.

The Algoma lineup of Union Made and Made in the USA crafted products is recognized worldwide for outstanding quality, workmanship, styling and fine value.

Algoma is proud of our 58 year affiliation with trade unions and is proud to offer our many USA made products to our customers, done right and on time in order that you are proud to present an Algoma made product.

We want to be your one stop source for all your USA made bags, totes, attaches and more. To accomplish this, we pledge to provide:

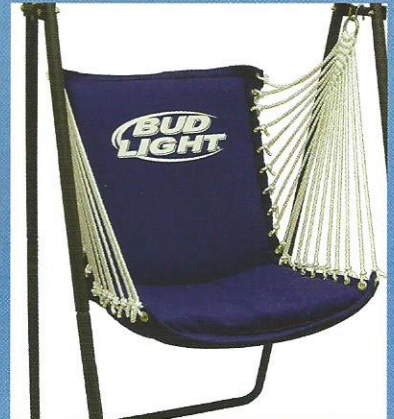
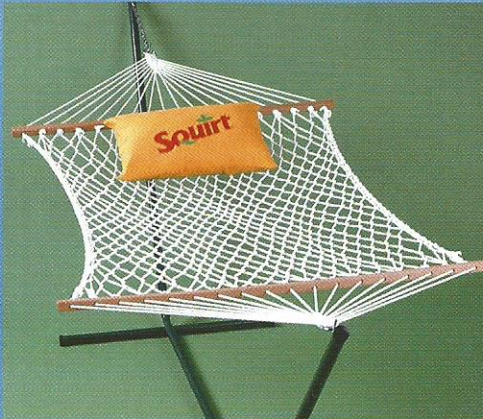
- Real customer service – No voice mail
- Get immediate answers on quotes, order status and samples
- On time delivery
- The most competitive prices possible
- Always striving to earn and maintaining your business
- Superbly engineered catalogs
- Quality decorating

Driven by an all encompassing vision, you will always be able to rely on Algoma to constantly be focused on supporting YOUR success.

Check out our pricing and compare our customer service. It is the Algoma difference which we enjoy sharing with you.

Algoma

Produced By
UFCW
Union Labor



Additional products manufactured by the Gleason Group of Companies

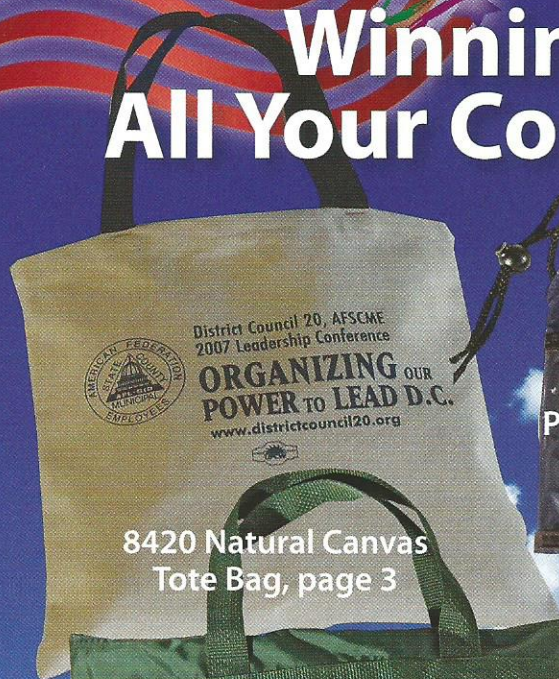
Milwaukee
THE NAME THE PROS TRUST!

Precision

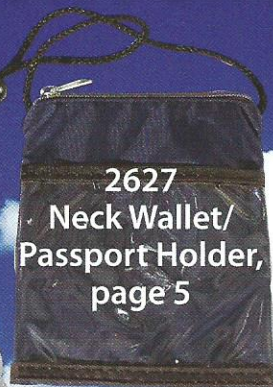


CONTACT FACTORY FOR MORE INFORMATION ON THESE SPECIAL UNION MADE PRODUCTS.

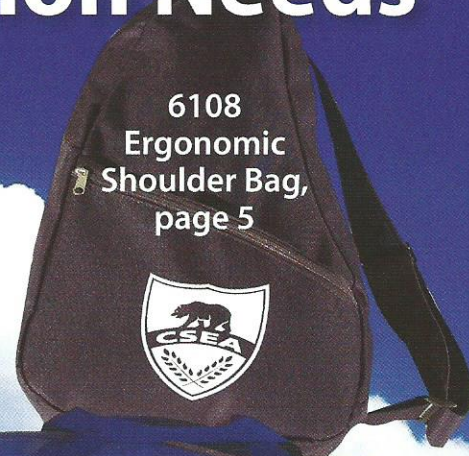
Winning Ideas For All Your Convention Needs



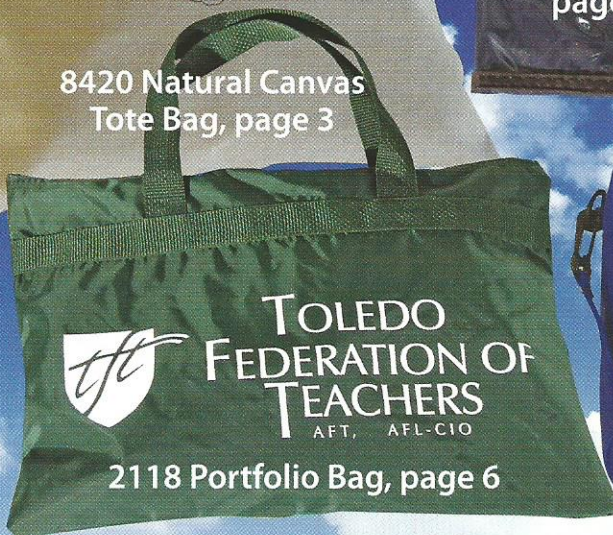
8420 Natural Canvas
Tote Bag, page 3



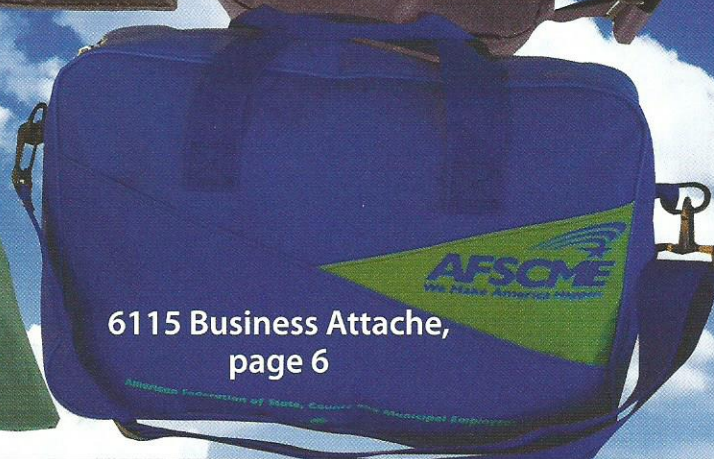
2627
Neck Wallet/
Passport Holder,
page 5



6108
Ergonomic
Shoulder Bag,
page 5



2118 Portfolio Bag, page 6



6115 Business Attache,
page 6

NO MATTER WHAT SIZE CONVENTION OR MEETING, ALGOMA HAS THE PRODUCTS NECESSARY TO MAKE SURE THE EVENT IS A SUCCESS.

Whatever the style, shape or size, we are committed to working with you on any special requirements you may have.

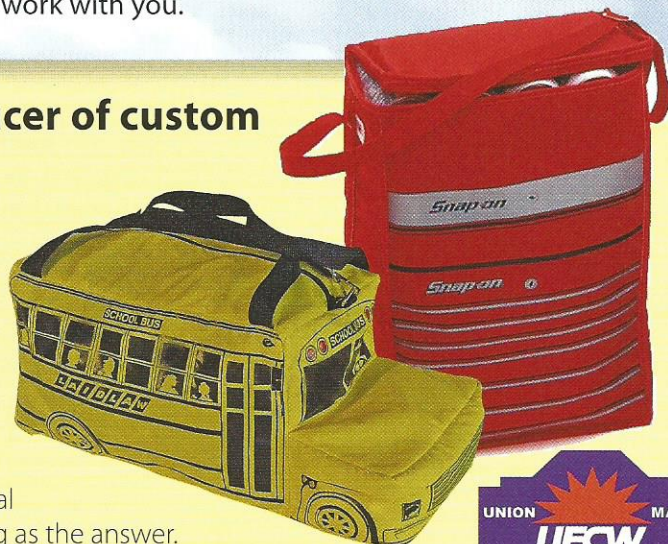
Please contact our friendly and experienced staff at the factory and they will be happy to personally work with you.

We are the most experienced producer of custom shaped bags in the industry.

The key is our ability to work from your ideas and develop a finished, shaped bag for your functional use. Custom bags are unique and novel when used in an attention getter in your promotion projects.

We can stylize any product or idea into a finished, shaped bag using our quality materials, designers and special graphics department.

So when you are thinking about a new, unique promotional program, please consider an imprinted custom shaped bag as the answer. We are here and ready to help develop a program for you.



TOTE BAGS



8511 Canvas Tote

Size: 11"W x 13"H x 5.5"D
Imprint area: 8"W x 10"H
(front panels) one print.

Constructed of all natural cotton duck fabric using a unique flat bottom feature for easy standing when put down. Top accent trim. Reinforced polypropylene web handles are used for extra strength at pressure areas. Also available in other canvas duck colors, please contact your distributor.



8420 Natural Cotton Canvas Tote

Size: 14"W x 14"H
Imprint area: 11"W x 11"H

Lightweight cotton flat tote. Shoulder length self handles. 9.5" handle drop.



2111 Nylon Tote

Size: 13"W x 15"H
Imprint area: 9"W x 11"H

Constructed of quality, lightweight nylon fabric. Poly web handle.

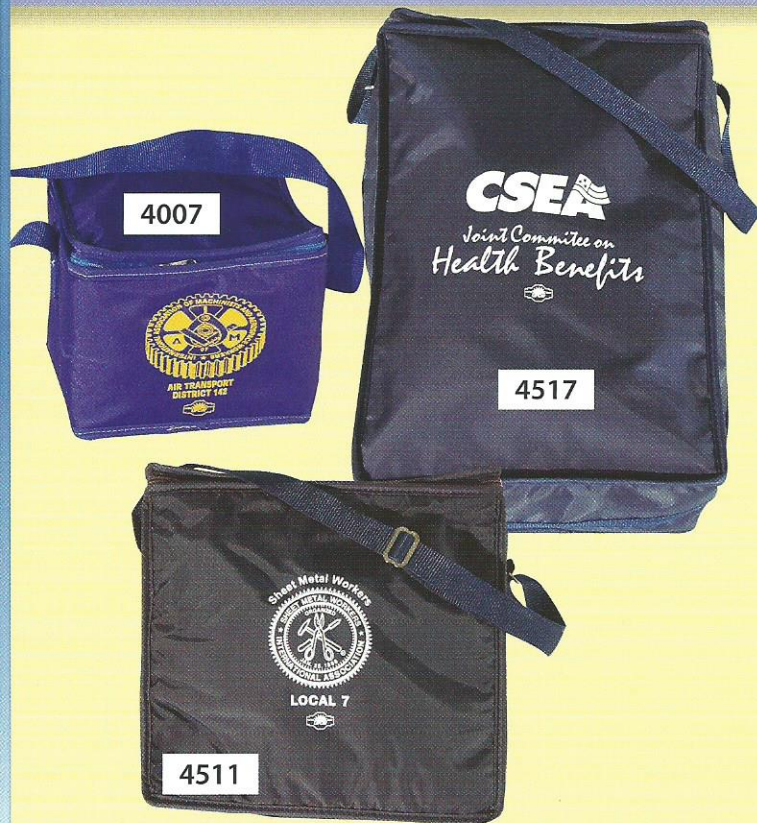


7315 Denim Cotton Tote

Size: 15"W x 15"H x 5"D
Imprint area: 7.25"W x 7.25"H

Constructed of denim cotton fabric with cotton web handle.

COOLERS



4007 6-Pack Can Cooler

Size: 8.5"W x 7"H x 6.5"D
Imprint area: 7"W x 5"H

Constructed of heavyweight nylon with attractive reinforced polypropylene handle. Features three sided polyester zipper top opening using insulated foam and a vinyl interior fabric for easy wiping and cleaning.

4511 12-Pack Can Cooler

Size: 12"W x 11"H x 6"D
Imprint area: 7"W x 5"H

Constructed of heavyweight nylon with attractive reinforced polypropylene handle. Features three sided polyester zipper top opening using insulated foam and a vinyl interior fabric for easy wiping and cleaning. Adjustable shoulder strap.

4517 24-Pack Can Cooler

Size: 12"W x 17"H x 6"D
Imprint area: 10"W x 15"H

Constructed of durable extra heavyweight nylon with foam insulation. Adjustable wrap-around poly web shoulder strap. Three side zipper opening at top.

Produced By

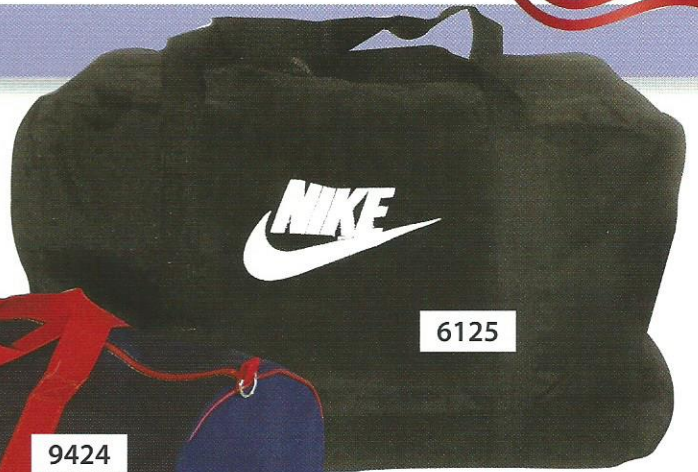
UFCW
Union Labor



DUFFEL, CARGO & TRAVEL BAGS



9522



6125



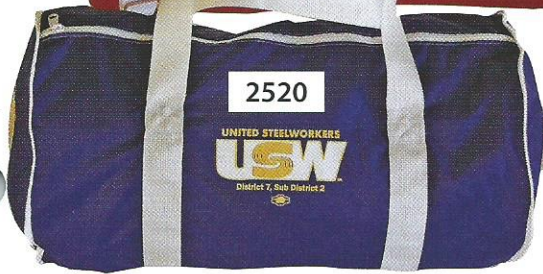
9424



9220



9821



2520



6131

9522 Deluxe Travel Bag

Size: 23.5"W x 12.5"H x 10.5"D

Front imprint area: 10"W x 7"H • End imprint area: 9"W x 7"H

Constructed of 1,000 Denier nylon. Padded velcro hand grip. Full length front pocket with two large gusset end pockets. Accent piping, spacious main compartment with double zipper opening. Detachable shoulder strap. Two end zippered slip pockets. Removable hard bottom.

2520 Fold-Up-Flat Roll Bags

Size: 20"W x 10"H x 10"D

Imprint area: 7"W x 8"H

Unique bag compactly folds inside itself and zips together to form a 10" diameter cushion. Constructed of durable nylon fabric with attractive wrap around polypropylene handles. Imprint areas on end panels or roll bag side.

9424 Gym Bag

Size: 24"W x 12"H x 11"D

Imprint area: 7"W x 8"H

Constructed of one of the toughest fabrics available today, 1,000 Denier nylon. Features include 100% polyester zipper, large pull tabs on each end with D-rings and piping trim on each end. Wrap-around polypropylene woven web straps and handles.

9220 Cargo Bag

Size: 19"W x 9.5"H x 9.5"D

Imprint area: 12"W x 5"H

Constructed of one of the toughest fabrics available today, 1,000 Denier nylon. Features include large, deep main compartment and zippered wet pockets on each end of bag. Can be shoulder or hand carried. Includes matching padded shoulder straps.

6125 Extra Large Duffel Bag

Size: 24"W x 13"H x 10"D

Imprint area: 8"W x 8"H

Constructed of heavy weight 600 Denier polyvinyl fabric. Heavy duty polyester zipper with double sliders. Detachable and adjustable shoulder carry strap. Nearly 2 cubic feet of carry space.

6131 Medium Carry-On Cargo Bag

Size: 20"W x 11.5"H x 11.5"D

Front imprint area: 5"W x 5"H • End imprint area: 8"W x 6"H

Constructed of 600 Denier polyvinyl fabric. Round top design. Features main compartment with large single zipper opening. Two end zipper pouch pockets, 2 front zipper pockets. Detachable, adjustable shoulder strap. Accent piping. Velcro hand grip. Removable solid bottom board.

9821 Pack-N-Tote

Size: 13"W x 21"H x 6.5"D

Imprint area: 8"W x 10"H

Constructed of tough, 1000 Denier fabric. Features two carrying styles: dual tote handles on top and adjustable backpack-style straps on back. Can also be slung over the shoulder. Zippered front and two side zipper pockets. Vinyl piping trim. Over 1,700 cubic inches of space.



BACKPACKS & FANNY PACKS



2716 Drawstring Backpack

Size: 12"W x 17"H
Imprint area: 7"W x 9"H

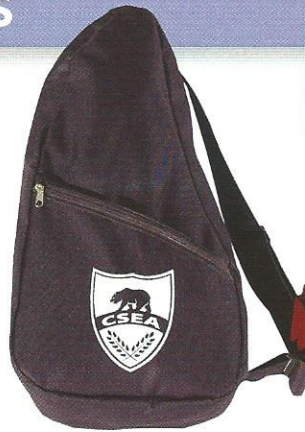
Constructed of heavyweight 200 Denier nylon. Promotional Backpack/Shoe Bag with black nylon cord drawstrings and adjustable barrel locks for backpack, shoulder sling or hand carry.



6109 Ergonomic Shoulder Bag

Size: 11.5"W x 11.5"H x 4.25"D
Imprint area: 6"W x 6"H

Constructed of 600 Denier polyvinyl fabric. One large zipper pocket. One outside zipper pocket with grommet. Adjustable shoulder strap.



6108 Ergonomic Shoulder Bag

Size: 11"W x 19.5"H x 6.25"D
Imprint area: 6"W x 6"H

Constructed of 600 Denier polyvinyl fabric. One outside zipper pocket in front and one outside stuff pocket in rear. Adjustable shoulder strap.



6524 Duffel-Roll Backpacks

Size: 20.5"W x 10" Diameter
Imprint area: 8"W x 12"H

Constructed of 600 Denier Polyvinyl fabric. Features drawstring with grommets closure, vinyl piping bottom trim and adjustable shoulder straps. Can be used as a backpack, shoulder carry and hand carry bag. Also a great laundry style bag.



5010 Promotional Fanny Packs

Size: 10"W x 5"H x 4"D
Imprint area: 6"W x 3.5"H

Constructed of quality, extra heavy weight weatherized nylon with adjustable heavy duty polypropylene webbed strap. Closed zippered pouch for added security. ABS quick release buckles.



SPECIALTY ITEMS SHAPES & SIZES



4815 Custom Shaped School Bus Bag

One of many soft-sided, sculptured bags with pouches to form that special look for your product, service or event. We can create almost anything you can imagine — contact your distributor for more ideas.

9814 Promo Chair Backs

Size: 20"W x 11"H
Imprint area: 15"W x 9"H

Constructed of heavyweight nylon. Fits folding or standard metal card table chair backs.

6530 Stadium Tote Cushion

Size: 15"W x 15"H x 2"D
Imprint area: 8"W x 8"H

Durable 600 polyvinyl fabric. Piping trim. Zipper at bottom when carried. Extra thick polyurethane foam insert.

2627 Neck Wallet/Passport Holder

Size: 5"W x 7.25"H
Imprint area: 3"W x 5"H

Constructed of durable extra heavyweight nylon. Featuring adjustable nylon cord using a plastic spring lock. One zippered compartment in the middle and a clear vinyl open pocket on the back side.

2625 Golf Ditty Bag

Size: 5"W x 7.25"H
Imprint area: 4"W x 5"H

Constructed of heavyweight Denier nylon fabric. Nylon web loop and snap hook for attaching to golf bag. Zipper top opening. Easy access for balls, watch, tees, pencils, markers, etc.

Produced By

UFCW
Union Labor



ATTACHES & MESSENGER BAGS



6116 Promotional Business Attache

Size: 16"W x 11"H x 4"D

Imprint area: 11"W x 8"H

Personalize this deluxe attache by inserting a business card or I.D. card into the clear insert on the outside of this bag. Made of heavy duty, 600 Denier polyvinyl fabric. Two slider zippers, poly web handles, two poly D-ring pull tabs, piping trim and shoulder strap.

6129 Briefcase

Size: 16.25"W x 12"H x 5"D

Imprint area: 7"W x 5"H

Made out of heavy duty 600 Denier polyvinyl fabric. Two top zipper sliders, poly D-ring pull tabs, piping trim, fabric handle grip. Padded inside along with padded divider. Outside mesh pocket for water bottle. Outside zipper pocket with inside accessory pockets for pens, business cards and calculator along with swivel key holder. Zippered front pocket pouch with media headphone port. Easy access back sleeve.

6115 Business Attache

Size: 16"W x 11"H x 4"D

Imprint area: 11"W x 4"H

Made of heavy duty, 600 Denier polyvinyl fabric. Two slider zippers, poly web handles, two poly D-ring pull tabs, piping trim and shoulder strap. Two-tone diagonal front stuff pockets. Clear insert on outside of bag for business card or I.D. card.

6004 Courier/Messenger Bag

Size: 15"W x 14.5"H x 4"D

Imprint area: 10"W x 5"H

Newspaper/courier shaped bag. Constructed of 600 denier polyvinyl fabric. Deluxe features: zipper pocket on front flap; large zipper pocket behind front flap; inside attached styled pockets for pens, recorder, keys, mini calculator; large inside main compartment. 2" shoulder strap with rubber pad included.

2118 Portfolio Bag

Size: 16"W x 12"H

Imprint area: 11"W x 8"H

Constructed of 70 Denier nylon with PVC backing. Features reinforced heavy duty carrying handle. Full top zipper opening. Has accent web trimming at top. Great promotion value for sales and business meetings.

GARMENT & LAUNDRY BAGS



2623



2523

2623 Garment Bag

Size: 22"W x 40"H x 4"D

Front imprint area: 6"W x 10"H

Pocket imprint area: 12"W x 7"H

Back bottom imprint area: 12"W x 12"H

Constructed of 200 Denier nylon. 100% polyester zippers. Nylon taped edges. Woven poly web handles. Features 22" x 13" zippered pocket on back.

2523 "Air Flow" Laundry/Storage Bag

Size: 23"W x 32"H

Imprint area: 12"W x 9"H

Special "Air Flow" feature using open nylon mesh for breathable drying, neutralizing odors and mildew control. Made of washable, heavy weight, yet durable, nylon fabric with polyurethane coating. Mildew resistant—won't hold odors.



ALL PRICES INCLUDE: One color imprint – screen – set-up charges.

When ordering, give model number, color, trim color, quantity and price along with fabric from model specifications.

1. ADDITIONAL COLORS AND SCREEN CHARGES:

	1-500	500+
Additional colors	\$.80 (V)	\$.60(V)
Additional screens and set up charges*	\$60.00 (V)	\$50.00 (V)

*(No charge on reorders placed within a 16 month period)

- 2. ARTWORK:** To assure quality imprinting and avoid additional charges for touch-up, mail camera ready to size artwork. Fax, photo copies, letterhead, etc., are not considered camera ready art. Multi-colored imprints: artwork must be camera ready, color separated to size. Artwork that needs any touch up will incur charges of \$50 per hour.
- 3. MONOGRAMMING OR EMBROIDERY AVAILABLE:**
Write or call distributor for price.
- 4. EMBLEM OR PATCH SEWING AVAILABLE:**
\$.50 (V) per emblem sewing charge.
- 5. SAMPLES AND CATALOGS:** Samples available, contact factory.
- 6. IDENTIFICATION:** Distributor and his customer warrants that it has the right to use the marks, symbols, or designs depicted in the artwork submitted and shall indemnify, defend and hold manufacturer and its officers, shareholders, employees and agent harmless from and against any claims, damages, and costs, including attorney's fees and costs in any infringement action as a result of printing the artwork.
- 7. RUSH ORDERS:** Contact factory for availability and charges.
- 8. GENERAL:** A Made in USA/Union Made label will be sewn inside each product. Union bug imprint available upon request.

TERMS AND GENERAL INFORMATION

- 1. Payment Terms:** Net 30 days to credit approved accounts. All past due accounts are subject to a 1-1/2% per month service charge. No C.O.D. shipments. Visa/MasterCard accepted.
- 2. Pricing:** Prices are subject to change without notice. Small order charge may be applied on orders under \$200.00.
- 3. Freight:** F.O.B. factory.
- 4. Drop Shipments:** \$6.00 per location plus actual shipping charges.
- 5. Packaging:** Unless otherwise specified, packaging is bulk in shipping cartons. Special packaging will be charged.
- 6. Returns:** Must be authorized by Factory.
- 7. Damages and Shortages:** Must be made within 20 days. We will file claims on your behalf with UPS. Customer is responsible for filing claims with other carriers.
- 6. General Conditions:** All sizes are approximate sizes. Due to circumstances beyond our control, we are not responsible or cannot guarantee exact color shades on our materials or imprinting. We reserved the right to ship over or under 10% of quantity ordered on special or imprint orders. Orders cannot be canceled as they are considered firm and binding, unless approved by factory in writing. Distributor will be charged and held responsible.

Fabric is specified in copy under each model number in catalog. Your choice of color and trim color. Other colors and fabrics available upon request.

FABRIC

	NATURAL	BLACK	HUNTER GREEN	RED	TEAL GREEN	NAVY BLUE	ROYAL BLUE	BEIGE / TAN	WHITE	DOVE GREY	YELLOW	BURGUNDY
10 OZ. NATURAL COTTON DUCK	•	•	•	•	•	•	•		•	•	•	•
14 OZ. COTTON DUCK	•	•	•			•	•				•	•
70 DENIER NYLON PVC COATED		•	•	•	•	•	•		•	•	•	•
200 DENIER NYLON		•	•	•	•	•	•	•	•	•	•	•
400 DENIER NYLON HEAVYWEIGHT		•	•	•		•	•		•	•	•	
600 DENIER NYLON POLYVINYL COATED		•	•	•	•	•	•	•	•	•	•	•
1000 DENIER NYLON		•	•	•	•	•	•	•	•	•	•	•
TRIM												
POLY WEB TRIM		•	•	•		•	•	•	•	•	•	•
POLY ZIPPER TRIM		•	•	•		•	•	•	•	•	•	•

If you do not see the color you need, please contact factory for additional colors available.



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PRESORTED
STANDARD
U.S. POSTAGE
PAID
ALGOMA, WI
PERMIT NO. 8



2013 ASI PRICING

Prices in effect through 2013

ASI: 34170

PPA: 111219

USA Made/Union Made Products

<u>Model #</u>	<u>P</u> 50-99	<u>Q</u> 100-249	<u>R</u> 250-499	<u>S</u> 500-999	<u>T</u> 1000 +
2111	\$ 12.00	\$ 8.95	\$ 7.07	\$ 5.93	\$ 5.05
2118	\$ 12.33	\$ 9.23	\$ 7.32	\$ 6.15	\$ 5.24
2520	\$ 24.17	\$ 19.48	\$ 16.28	\$ 13.95	\$ 12.00
2523	\$ 19.07	\$ 15.06	\$ 12.42	\$ 10.59	\$ 9.09
2623	\$ 27.83	\$ 22.65	\$ 19.06	\$ 16.37	\$ 14.10
2625	\$ 8.87	\$ 6.23	\$ 4.70	\$ 3.87	\$ 3.26
2627	\$ 11.30	\$ 8.34	\$ 6.54	\$ 5.47	\$ 4.65
2716	\$ 13.53	\$ 10.27	\$ 8.23	\$ 6.94	\$ 5.93
4007	\$ 19.23	\$ 15.21	\$ 12.55	\$ 10.70	\$ 9.18
4511	\$ 27.40	\$ 22.28	\$ 18.73	\$ 16.08	\$ 13.85
4517	\$ 30.77	\$ 25.19	\$ 21.28	\$ 18.30	\$ 15.78
5010	\$ 14.63	\$ 11.23	\$ 9.06	\$ 7.67	\$ 6.55
6004	\$ 52.67	\$ 44.15	\$ 37.86	\$ 32.74	\$ 28.29
6108	\$ 24.13	\$ 19.45	\$ 16.26	\$ 13.93	\$ 11.98
6109	\$ 33.03	\$ 27.15	\$ 23.00	\$ 19.80	\$ 17.07
6115	\$ 26.33	\$ 21.35	\$ 17.92	\$ 15.38	\$ 13.24
6116	\$ 24.33	\$ 19.62	\$ 16.41	\$ 14.06	\$ 12.10
6125	\$ 28.33	\$ 23.09	\$ 19.44	\$ 16.70	\$ 14.39
6129	\$ 83.07	\$ 70.47	\$ 60.88	\$ 52.78	\$ 45.67
6131	\$ 57.00	\$ 47.90	\$ 41.15	\$ 35.59	\$ 30.77
6524	\$ 21.77	\$ 17.40	\$ 14.46	\$ 12.37	\$ 10.63
6530	\$ 21.23	\$ 16.94	\$ 14.06	\$ 12.02	\$ 10.33
7315	\$ 18.17	\$ 14.28	\$ 11.74	\$ 10.00	\$ 8.57
8420nat	\$ 11.23	\$ 8.28	\$ 6.49	\$ 5.43	\$ 4.61
8420color	\$ 12.73	\$ 9.58	\$ 7.62	\$ 6.42	\$ 5.47
8511nat	\$ 19.67	\$ 15.58	\$ 12.87	\$ 10.99	\$ 9.43
8511color	\$ 21.17	\$ 16.88	\$ 14.01	\$ 11.97	\$ 10.29
9220	\$ 50.47	\$ 42.25	\$ 36.20	\$ 31.29	\$ 27.04
9424	\$ 32.93	\$ 27.07	\$ 22.92	\$ 19.73	\$ 17.01
9522	\$ 81.40	\$ 69.03	\$ 59.62	\$ 51.68	\$ 44.72
9814	\$ 10.70	\$ 7.82	\$ 6.08	\$ 5.08	\$ 4.31
1000d9821	\$ 48.27	\$ 40.34	\$ 34.53	\$ 29.84	\$ 25.78
600d9821	\$ 37.50	\$ 31.02	\$ 26.38	\$ 22.74	\$ 19.62