

## Cloisonne

Hard Enamel - LS1

Hard fired cloisonne, the top quality gift award. Each emblem is die struck. Enamel pigments are then fired and polished to highlight the finished product. Enamel fills to same level as metal- smooth finish. Metal lines must be used to separate colors. Most PMS colors can be matched.

\*\*\*\*\*\*\*\*\*





























Translucent Colors

















(A)













### 5000 QUANTITY 100 250 500 1000 2500 1-2 WEEKS 2.50 up to 3/4" 6.40 3.30 3.00 2.70 2.60 3.50 7.60 3.20 3.10 3.00 3.90 1-1/4" 4.00 9.90 5.20 4.60 4.20 4.10 2-3 WEEKS up to 3/4" 4.40 2.60 2.00 1.90 1.80 1.70 4.80 2.70 2.40 2.30 2.20 2.10 1-1/4" 3.00 2.70 6.00 3.20 2.90 2.80 **3-4 WEEK LOW COST IMPORT** up to 3/4" 4.00 2.20 1.60 1.50 1.40 1.30 2.60 1.90 1.80 1.70 1.60 1-1/4" 5.70 2.90 2.40 2.30 2.20 2.10

### **PRICES INCLUDE:**

Spur-nail/military clutch, up to 4 colors, and individual polybag. Emblems can be plated gold, silver, or black finish. One time die charge: \$125.00(V) for 3/4" and 1" and \$150.00(V) for 1-1/4". See "General Information" on page 20 for all other information.

- · Add 1-2 days to delivery time for artwork or paper proof.
- For sample for approval: Add 1-2 weeks delivery to
- · For reorder-must use same delivery schedule pricing as previous order.
- For sample orders must use same delivery schedule for order.



# Cloisonne

# Soft Enamel - LS2 • Soft Enamel w/Epoxy - LS3





















### Black Metal

### **Matte Colors**





















### LS3 Epoxy Dome















## PRICES INCLUDE:

Spur-nail/military clutch, up to 4 colors, and individual polybag. Emblems can be plated gold, silver, or black finish. One time die charge: \$125.00(V) for 3/4" and 1" and \$150.00(V) for 1-1/4". See "General Information" on page 20 for all other information.



- · Add 1-2 days to delivery time for artwork or paper proof.
- · For sample for approval: Add 1-2 weeks delivery to schedule.
- For reorder-must use same delivery schedule pricing as previous order.
- · For sample orders must use same delivery schedule for order.

QUANTITY	100	250	500	1000	2500	5000
1-2 WEEKS						
up to 3/4"	5.50	2.70	2.40	2.20	2.10	2.00
1"	6.20	3.20	2.90	2.60	2.50	2.40
1-1/4"	8.20	4.20	3.70	3.40	3.30	3.20
2-3 WEEKS						
up to 3/4"	3.80	2.10	1.70	1.60	1.50	1.40
1"	4.40	2.40	2.10	2.00	1.90	1.80
1-1/4"	5.60	3.00	2.80	2.70	2.60	2.50
3-4 WEEK LO	W COST	IMPORT				
up to 3/4"	3.30	1.70	1.30	1.20	1.10	1.00
1"	3.70	1.90	1.50	1.40	1.30	1.20
1-1/4"	4.00	2.20	1.80	1.70	1.60	1.50
For LS3 a						(A)
For soft ena	mel with	epoxy v	ve offer a	a crystal	clear ep	oxy dome

available to seal in colors and give a 3-dimensional look.

# Die Struck

Each emblem is struck into a steel block die, creating sharpness and clarity. They are then finished off in an antique plating to enhance raised and recessed areas.

Antique LS4











































### with Enamel Color Added

(A)













QUANTITY	100	250	500	1000	2500	5000
1-2 WEEKS						
up to 3/4"	5.40	2.80	2.60	2.40	2.30	2.20
1"	6.20	3.20	3.00	2.80	2.70	2.60
1-1/4"	7.60	3.90	3.70	3.50	3.40	3.30
2-3 WEEKS						
up to 3/4"	4.00	2.00	1.80	1.60	1.50	1.40
. 1"	4.40	2.20	2.00	1.80	1.70	1.60
1-1/4"	5.00	2.60	2.40	2.10	2.00	1.90
3-4 WEEK LOV	V COST IN	/IPORT				
up to 3/4"	3.00	1.50	1.30	1.20	1.10	1.00
1"	3.40	1.70	1.50	1.40	1.30	1.20
1-1/4"	3 90	2 00	1 80	1 70	1 60	1 50

Please add: .20(A) for each soft enamel color added. .30(A) for each hard enamel color added. Above prices do not include color

### PRICES INCLUDE:

Spur-nail/military clutch, and individual polybag. Emblems can be plated Antique gold or Antique silver. One time die charge: \$125.00(V) for 3/4" and 1" and \$150.00(V) for 1-1/4". See General Information page 20 for all other information.

- · Add 1-2 days to delivery time for artwork or paper proof.
- · For sample for approval: Add 1-2 weeks delivery to schedule.
- For reorder must use same delivery schedule pricing as previous order.





The ultimate in emblem design. Extra high hand polish with sandblasted matte gold background. 24 kt. two-tone gold plating.
This emblem will appeal to your most discriminating customer.

## Die Struck

## High Polished 2-Tone Gold-LS5 High Polished 2-Tone Gold w/Enamel-LS7



### LS5







































### LS7





































### PRICES INCLUDE:

Spur-nail/military clutch and individual polybag.

Emblems can be plated gold & silver. One time die charge: \$125.00(V) for 3/4" and 1" and \$150.00(V) for 1-1/4".

See "General Information" on page 20 for all other information.

For LS7 add color - Prices do not include color.

- LS5 & LS7 available in Sterling, 1/10th 10ktGF, 10kt, 14kt · Add 1-2 days to delivery time for artwork or paper proof.
- · For sample for approval: Add 1-2 weeks delivery to schedule.
- · For reorder must use same delivery schedule pricing as previous order.
- · For sample orders must use same delivery schedule for order.





QUANTITY	100	250	500	1000	2500	5000
1-2 WEEKS						
up to 3/4"	7.00	3.50	3.30	3.10	2.90	2.70
1"	7.80	3.90	3.70	3.50	3.30	3.10
1-1/4"	9.20	4.60	4.40	4.20	4.00	3.80
2-3 WEEKS						
up to 3/4"	4.80	2.50	2.30	2.10	1.90	1.70
1"	5.00	2.90	2.70	2.50	2.30	2.10
1-1/4"	7.20	3.60	3.40	3.20	3.10	3.00
3-4 WEEK LOV	V COST I	MPORT				
up to 3/4"	4.00	2.20	1.40	1.30	1.20	1.10
1"	4.40	2.40	1.60	1.50	1.40	1.30
1-1/4"	5.00	2.60	1.90	1.80	1.70	1.60
						(A)

Please add: .20(A) for each soft enamel color added. .30(A) for each hard enamel color added.

# **Cut Out Letters**

Die struck process used to create strength in letters. Rubber mold castings not recommended for this process. Different typestyle and size will determine the areas that can be cut out.



### with Enamel Color Added























## with Sandblasting



QUANTITY	100	250	500	1000	2500	5000
2-3 WEEKS						
up to 3/4"	4.00	2.00	1.80	1.70	1.60	1.50
1"	4.60	2.30	2.10	2.00	1.90	1.80
1-1/4"	5.60	2.80	2.60	2.50	2.40	2.30
3-4 WEEK LOV	V COST I	MPORT				
up to 3/4"	3.80	1.80	1.40	1.30	1.20	1.10
1"	4.00	2.00	1.60	1.50	1.40	1.30
1-1/4"	5.00	2.20	1.80	1.70	1.60	1.50
						(A)

Please add: .20(A) for each soft enamel color added or sandblast. .30(A) for each hard enamel color added.

Above prices do not include color or sandblast.

### PRICES INCLUDE:

Spur-nail/military clutch, and individual polybag. Emblems can be plated gold,silver or black finish.

One time die charge: \$250.00(V) for up to 1-1/4". Die charge includes up to 10 inside holes, please add \$15.00(V) for each additional hole to be cut out. Add .10(V) to unit cost for each extra inside hole over 10.

- · Please Note: Not all artwork (letter type) can be done in this process. Please check before ordering.
- · Add 1-2 days to delivery time for artwork or paper proof.
- · For sample for approval: Add 1-2 weeks delivery to schedule.
- $\boldsymbol{\cdot}$  For reorder must use same delivery schedule pricing as previous order
- · For sample orders must use same delivery schedule for order.





By means of silkscreen overlay, your logo can be reproduced without separation of color by metal lines. Other names as "laser enamel" & "printing on enamel" are also used to describe the same process. Any logo may now be processed in the cloisonne method.

## Hard Ename

With Silkscreen - LS8



















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## **Black Metal**





























### PRICES INCLUDE:

Spur-nail/military clutch, up to 4 colors, and individual polybag. Emblems can be plated gold, silver or black finish.

One time die charge: \$175.00(V) for 3/4" and 1" and \$200.00(V) for 1-1/4". For a 4-color process setup, \$250.00(V).

See "General Information" on page 20 for all other information.

- · Add 1-2 days to delivery time for artwork or paper proof.
- · For sample for approval: Add 1-2 weeks delivery to schedule.
- · For reorder must use same delivery schedule pricing as previous order.





QUANTITY	100	250	500	1000	2500	5000
1-2 WEEKS						
up to 3/4"	6.70	3.70	3.40	3.20	3.00	2.80
1"	7.90	4.30	4.00	3.80	3.60	3.40
1-1/4"	9.50	5.10	4.80	4.60	4.40	4.20
2-3 WEEKS						
up to 3/4"	6.30	3.20	3.00	2.80	2.60	2.40
1"	7.00	3.50	3.40	3.30	3.20	3.10
1-1/4"	8.00	4.00	3.80	3.60	3.40	3.30
3-4 WEEK LOV	N COST IN	IPORT				
up to 3/4"	5.20	2.60	2.40	2.20	2.00	1.80
. 1"	6.20	3.10	2.80	2.70	2.60	2.50
1-1/4"	7.20	3.60	3.20	3.00	2.90	2.80
-						(A)

Please add: .20(A) for each silk screen color added over 4. .30(A) for each hard enamel color added over 4.

## **Printed Pins**

With Epoxy - LS9

Imitation cloisonne at half the price of genuine enamel. Silkscreen colors are applied to metal, gold or silver then epoxy domed for lasting protection. An excellent look.











































### **4 Color Process**

















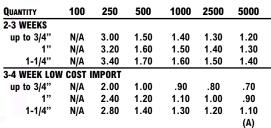


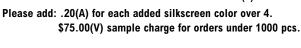


### PRICES INCLUDE:

Up to 4 colors spur-nail/military clutch, and individual polybag. One time die charge: \$100.00(V) for first 2 colors, \$35.00(V) for each additional color. No extra charge for custom shapes. For a 4-color process setup, \$250.00(V)

- · Color art required for 4 color process.
- · Add 1-2 days to delivery time for artwork or paper proof.
- · For sample for approval: Add 1-2 weeks delivery to schedule.
- · For reorders must use same delivery schedule for order.







Actual photograph reproduction allows your logo or picture to be reproduced exactly as it appears. An epoxy dome is added for lasting protection. Truly a superior emblem.

## **Photo Pins**

With Epoxy - LS12







































QUANTITY	100	250	500	1000	2500	5000
LS12-w/Epoxy						
1-2 WEEKS	4.50	2.50	1.90	1.80	1.70	1.60
(stock shape)						(A)

### PRICES INCLUDE:

Spur-nail and military clutch and individual polybag. Color art required. Add \$125.00(V) for one time setup charge.

- · Add 1-2 days for paper proof.
- · Add 2-3 days for sample approval.

RUSH SERVICE: Available at no charge, check for availability.

### **DISK ART REQUIREMENTS:**

- · Color art required · Macintosh format
- TIFF, JPEG or EPS usually work Add 1/4" background bleed to art
- · Can accept most programs: Adobe Illustrator, Photoshop, etc.
- · See below for assorted stock shapes.





# Stock Shapes For LS10, LS11, LS12

Send in your stock shape request and we will fit to closest size.

Other shapes are available as well.

- Circles 5/8", 3/4", 7/8", 1", 1-1/4"
- Squares 1/2", 3/4", 7/8", 1", 1-1/4"
- Rectangles 3/4"x 9/16", 1"x3/4", 1-1/16"x7/8", 1-1/4"x1"
- Rectangles w/Round Corners 1"x1/2", 1-1/16"x5/8", 1-1/4"x1", 3/4"x1-1/4", 1"x3/4"
- Ovals 7/8", 1-1/16", 1-5/16"

- Flags Small Single Flag, Large Single Flag, Double Flag, Double Flag w/Panel
- Shields 3/4" Round w/Panel, call for other shapes
- · States All States Available
- · Miscellaneous Heart, Balloon, Apple
- Triangles 1"
- Round with Panel 3/4"

# Imitation clois so PMS colors are hot stamp Laminated - LS10 • with Epoxy - LS11

Imitation cloisonne at half the price of genuine enamel. Foils are used, not inks, so PMS colors cannot always be matched exactly. Closest match is used, colors are hot stamped on gold, silver or white mylar. Mylar is adhered to brass metal.











































### PRICES INCLUDE:

Spur-nail and military clutch and individual polybag. Emblems include laminated protection. Add on time setup charge: \$75.00(V) for first 2 colors, \$35.00(V) for each additional color.

- · Add 1-2 days for paper proof.
- · Add 1 week for sample approval.

RUSH SERVICE: Available at no charge, check for availability. See page 11 for assorted stock shapes.

QUANTITY	100	250	500	1000	2500	5000
LS10						
1-2 WEEKS	3.50	1.80	1.50	1.40	1.30	1.20
(stock shape	)					
LS11-with Ep	оху					
1-2 WEEKS	4.00	2.10	1.80	1.70	1.60	1.50
(stock shape	)	4				(A)





## Celuloid Buttons LSB



Photo print with celluloid plastic protection covering imprint on aluminum metal. This colorful item makes a great impact at a low economical cost.

### PRICES INCLUDE: No setup - barpin closure -bulk pack

· Delivery time: 1-2 weeks.

QUANTI	ту 100	250	500	1000	2500	5000	
2.25" rour	nd 1.30	.70	.55	.45	.40	.35	
2" squa	re 1.50	.90	.60	.55	.45	.40	
2" x 3" rect or ov	al 1.70	1.00	.80	.60	.55	.50	

New low cost enamel process to achieve high quality enamel pin, emblems are stamped out of steel, enamel filled and plated gold, silver or black finish. Epoxy dome added at no additional cost upon request

# **Stone Iron**



### STONE IRON PINS

QUANTITY	1000	2500	5000	10,000
3/4"	.90	.85	.80	.75
up to 1"	1.00	.95	.90	.85
1-1/4"	1.10	1.05	1.00	.95
				(A)

### **BOBBLE HEAD PINS**

QUANTITY	1000	2500	5000	10,000
1-5/8" 2 Pc Pin	3.00	2.90	2.80	2.70
2161111				

(A)

### PRICES INCLUDE:

Spur-nail/military clutch, up to 4 colors, and individual polybag. One time die charge: \$125.00(V) for 3/4" and 1" and\$150.00(V) for 1-1/4". For bobble head 2 dies are required.

- · Delivery time: 3-4 weeks.
- $\boldsymbol{\cdot}$  Sample: add 1-2 weeks.

CHALLENGE COINS -Die struck or Die cast -2 sided coins make your logo pop out and make your coin a collectors item.

# Challenge Coins Ls-cc



### **CHALLENGE COINS**

QUANTITY	100	250	500	1000
1-1/2"	8.00	4.50	4.10	3.90
1-3/4"	8.80	6.50	5.90	5.70
2"	9.90	7.00	6.50	6.30
				/A\

### **PRICES INCLUDE:**

up to 4 colors of soft namel on each side and gold or silver finish brite or antique. Die costs : 1 1/2"- 185.00 (v) 1 3/4" -220.00 (v) 2" -250.00 (v) each side

# Digital Photo Process



DELIVERY: 1-2 weeks.





LAPEL PINS	100	250	500	1000	2500	5000	
Laminated	4.50	2.50	1.90	1.80	1.50	1.40	
w/Epoxy	4.80	2.80	2.10	2.00	1.80	1.70	
(stock shape)							
Poker Chip & Dog Tags	5.90	3.00	2.50	2.00	1.50	1.40	
Keychain & 24" Neckchai	in			2nd side ii	mprint add	d .60(A)	
Namebadge	15	25	50	75	100	250	
2.25" x 1"	16.00	12.00	7.50	6.00	5.20	5.00	
3" x 1.5"	20.00	16.00	10.00	9.00	7.50	7.00	
Bar pin included, for mag	net attacl	hment add	3.50(A)			(A)	
GOLF TOOLS		25	50	75	100	250	
Divot Tool w/Magnetic Ba	all Marker	10.40	8.40	8.00	7.80	7.60	
Hat Clip w/Magnetic Ball	Hat Clip w/Magnetic Ball Marker			5.80	5.50	5.30	
						(A)	

## **Rubber Pins**

LS15



### PRICES INCLUDE:

Up to 4 colors spur-nail/military clutch, and individual polybag. One time die charge: 125.00(V) for up to 1" and 150.00(V) for up to 2".

· Delivery time: 3-4 weeks · Sample: add 1-2 weeks

For key tag add: .40 Zipper pull add: .30 Magnet add: .30 (A)





QUANTITY	500	1000	2500	5000
1"	1.30	1.20	1.10	1.00
1-1/4"	1.40	1.30	1.20	1.10
1-1/2"	1.50	1.40	1.30	1.20
1-3/4"	1.60	1.50	1.40	1.30
2"	1.70	1.60	1.50	1.40
				(A)

Each additional color add .10(A)

**Rubber Wrist Band** 

Mold Charge Debossed N/C Sillkscreened N/C

QUANTITY	250	500	1000	2500	5000	10,000
	4.50	1.80	1.30	.80	.70	.60
_						(A)

Smaller or larger quantity QUR

Same process used for lapel pins are made larger and used as key tags.



**Custom items-Need to quote** 

### PRICES INCLUDE:

Loop and jump ring and split ring - 1 side image. Link Chain .40, Barrel Lock .40(A). Leather Key Fob add \$2.00 (A). Second Side, Add 50%. KS-1 - KS-3 - KS-9: include 4 colors. KS-4, KS-5: No color included. Die charges: KS-1 - KS-15: 1-1/2" -\$200.00(V) 2" -\$250.00(V)

KS-9 - \$100.00(V) First 2 colors, \$35.00(V) Each additional spot colors.

For 4 color process \$250.00(V). Delivery 3-4 weeks.

Call for prices on Union Label key tags.





QUANTITY	100	250	500	1000	2500
KS1 Hard Ena	mel				
1-1/2"	6.00	3.20	3.00	2.90	2.80
2"	8.00	4.40	4.20	4.10	4.00
KS2 Soft Enar	nel				
1-1/2"	5.20	2.70	2.20	1.70	1.60
2"	6.80	3.70	3.20	2.60	2.40
KS-3 add .30	(A) per sid	de			
KS4 Die Struc	k Antique				
1-1/2"	5.80	3.00	2.80	2.70	2.60
2"	7.50	3.90	3.70	3.60	3.50
KS5 Die Struc	k High Po	lished			
1.5"	5.80	3.80	3.60	3.50	3.40
2"	7.80	4.70	4.50	4.40	4.30
KS9 Printed K	ey Tag w	Ероху			
1-1/2"	6.40	3.20	1.90	1.60	1.50
2"	7.50	3.90	2.40	2.10	2.00
KS-15 Rubber					
1-1/2"	6.50	3.80	1.90	1.80	1.70
2"	8.00	4.20	2.10	2.00	1.90
					(A)

## **Embroidered Patches**

100% full color embroidered patches. Patches can be custom designed to fit your needs. Patches can be washed or cleaned and are extremely durable for a long lasting image.

EP1



QUANTITY	100	300	500	1000	2500
2"	3.50	1.70	1.50	1.40	1.20
2-1/2"	4.00	2.00	1.80	1.60	1.40
3"	4.50	2.30	2.00	1.90	1.80
3-1/2"	6.50	2.80	2.40	2.20	1.90
4"	8.00	3.20	2.80	2.40	2.20
4-1/2"	9.50	3.60	3.20	2.80	2.70
					(A)

PRICES INCLUDE:

· Free Setup & Die Cost · Heat Seal Backing for Iron On

Up to 6 Standard Thread Colors
 Bulk Packaging
 3-4 Week Delivery

SIZING: Add length & height together then divide by 2.

Example:  $2" + 4" = 6" \div 2" = 3$ 

EXTRA CHARGES: Each additional color add: .20(A). Metallic Thread add: .40(A). Sample for approval add: \$100(A)





## New & Unusual Items



**Book Marks** 

## ervice Awards

### **Years of Service**











































**Stones** 





PROPERTY.







## **Hanging Tabs**





## 3-D Dies









## Mini Badges















Bi-Plate Gold & Silver



### NUMBERING FOR SERVICE AWARDS

**Numbers in Die Partial Die** for Each Year:

**Number Stamping** Only for 25 pcs.

Stones

3-D Dies:

Imitation (if available):

1.00(A) 2.50(A)

Synthetic: Genuine (varies):

of each year: **Engraving Numbers:**  1.00(A) 2.00(A)

100.00(V)

Bi-Plate: Add to LS-5 Prices 5.00-25.00(X) 250.00(V) .50(A)







# Stock Dies

Items are not always in stock, the dies are stock. Please allow some lead time for items. Please follow the matching price list for the process they are made.



## These additional attachments can be added to any of the emblems in this catalog.



1 1/4" Round Key Tag	3.00(A)	Cuff Link (Per Piece)	1.00(A)	Neckchains	2.00(A)
2 Piece Magnet	2.00(A)	Deluxe (Jewelers) Clutch	.50(A)	Pin, JT, & Catch	2.00(A)
3" Diaper Pin	2.00(A)	Deluxe (Jewelers) Clutch w/Bar & Chain	.60(A)	Screw Back	.60(A)
Adhesive Tape	.50(A)	Printed Cards	1.00(A)	Small Alligator Clip	.80(A)
Bail	.50(A)	Earrings (Per Piece)	.40(A)	Stick Pin	.40(A)
Bar Pin	.30(A)	Extra Military Clutch	.20(A)	Tie Bar	2.00(A)
Bolo Tie	2.00(A)	Golf Marker	.60(A)	Zipper Pull	.60(A)
Charm	.20(A)	"Hook" Book Mark	2.00(A)	Wax Cord	1.00(A)
Charm Bracelet	2.00(A)	Money Clip	3.00(A)		



You are a special person whose dedication and skills make a difference.

Thank you for caring and giving so much of yourself. We truly appreciate your efforts!

Printed Card in Poly Bag



**Cuff Link Box** 



**Velvet Pouch** 



White Cotton Gift Box



Small Plastic Box



**Velvet Box** 



## **Packaging**

Lucite (plastic) Small - 1" x 1"	.60(A)	Velvet Pouch	1.00(A)
Lucite (piastic) Siliali - 1 X I	.00(A)	vervet Fouch	1.00(A)
Large - 2-3/4" x 2"	1.20(A)	Plastic Cuff Link Box	1.50(A)
White Cotton Filled: - 2-1/8" x 1-5/8"	1.00(A)	Printed Card in poly Bag	1.00(A)
Deluxe Velvet Gift: - 2-1/4" x 2"	3 50(A)		

All Emblems Available in:

Sterling silver • 10 Kt. Gold • 14 Kt. Gold

Call for Quote

### **General Information**

- · Rush Service no charge check for availability.
- · Samples: Random no charge. Sample kits no charge.
- Production Samples: No extra cost with the exception of die charge: add 1-2 weeks to delivery time.
- Quantity: Less than minimum orders available at twice the price of lowest quantity.
- · Email Artwork: stoneent1@aol.com Mac format
- Overruns: Since all merchandise is custom made, allow 5 to 10 percent overrun.
- · Imprinting: Die struck, etched, silkscreen, and hot stamped.
- · F.O.B.: All shipments are F.O.B.; factory in New York.
- Terms: Net 30 New customers 50% down, net 30 balance (with credit approval).

- Pricing: Prices are subject to change at any time.
- · Union Label: Available upon request.
- · Catalog: All items are actual size.
- Drop/Split Shipments: Over 1 \$5.00(X) per shipment.
- · Returns: Must have authorization before returning.
- · Paper Proof: No charge.
- Die charges: All dies are billed at factory cost and shall remain property of Stone Enterprises for exclusive use. We have the right to dispose of dies after a period of 3 years. \$100.00 release chargeper die to release dies.
- · Shipping and Handling: \$5.00(X) on all shipments.

www.asisupplier.com/stoneline







