

2009

ASI 89850

# The **STONE** Line

America's #1 Rated ASI Supplier of Emblematic Jewelry and Embroidered Patches

**UNION MADE • AMERICAN MADE • IMPORTED PRODUCTS**



LAPEL PINS



KEY TAGS



EMBROIDERED PATCHES



NAME BADGES



DOG TAGS



RUBBER BRACELETS



RUBBER PRODUCTS



STOCK ITEMS



FLASHING KEY CHAINS



CELLULOID BUTTONS



CAR MIRROR CHARMS



GOLF TOOLS

# 1 Week Delivery

**FREE ART AND DESIGN  
NO RUSH CHARGES**

**Quickest Turnarounds & Delivery Times in the Industry**



# Cloisonne

Hard Enamel - LS1

Hard fired cloisonne, the top quality gift award. Each emblem is die struck. Enamel pigments are then fired and polished to highlight the finished product. Enamel fills to same level as metal - smooth finish. Metal lines must be used to separate colors. Most PMS colors can be matched.



## Black Metal

## Translucent Colors



QUANTITY	100	250	500	1000	2500	5000
<b>1-2 WEEKS</b>						
up to 3/4"	6.40	3.30	3.00	2.70	2.60	2.50
1"	7.60	3.90	3.50	3.20	3.10	3.00
1-1/4"	9.90	5.20	4.60	4.20	4.10	4.00
<b>2-3 WEEKS</b>						
up to 3/4"	4.40	2.60	2.00	1.90	1.80	1.70
1"	4.80	2.70	2.40	2.30	2.20	2.10
1-1/4"	6.00	3.20	3.00	2.90	2.80	2.70
<b>3-4 WEEK LOW COST IMPORT</b>						
up to 3/4"	3.50	2.00	1.50	1.40	1.30	1.20
1"	4.00	2.20	1.70	1.60	1.50	1.40
1-1/4"	4.50	2.40	1.90	1.80	1.70	1.60

(A)

### PRICES INCLUDE:

Spur-nail/military clutch, up to 4 colors, and individual polybag. Emblems can be plated gold, silver, or black finish. One time die charge: \$125.00(V) for 3/4" and 1" and \$150.00(V) for 1-1/4". See "General Information" on page 20 for all other information.

- Add 1-2 days to delivery time for artwork or paper proof.
- For sample for approval: Add 1-2 weeks delivery to schedule.
- For reorder-must use same delivery schedule pricing as previous order.
- For sample orders - must use same delivery schedule for order.

**Free Art & Design  
No Rush Charges**



Less expensive version of hard enamel, colors are mixed to match PMS color numbers, then filled into the recessed area of emblem. Metal is raised above the soft enamel color fill. Photo etched or die struck process. Metal lines must be used to separate colors. PMS colors can be matched.

# Cloisonne



Soft Enamel - LS2 • Soft Enamel w/Epoxy - LS3



**Black Metal**

**Matte Colors**

**LS-3 Epoxy Dome**

**PRICES INCLUDE:**

Spur-nail/military clutch, up to 4 colors, and individual polybag. Emblems can be plated gold, silver, or black finish. One time die charge: \$125.00(V) for 3/4" and 1" and \$150.00(V) for 1-1/4". See "General Information" on page 20 for all other information.

- Add 1-2 days to delivery time for artwork or paper proof.
- For sample for approval: Add 1-2 weeks delivery to schedule.
- For reorder-must use same delivery schedule pricing as previous order.
- For sample orders - must use same delivery schedule for order.

QUANTITY	100	250	500	1000	2500	5000
<b>1-2 WEEKS</b>						
up to 3/4"	5.50	2.70	2.40	2.20	2.10	2.00
1"	6.20	3.20	2.90	2.60	2.50	2.40
1-1/4"	8.20	4.20	3.70	3.40	3.30	3.20
<b>2-3 WEEKS</b>						
up to 3/4"	3.80	2.10	1.70	1.60	1.50	1.40
1"	4.20	2.20	1.90	1.80	1.70	1.60
1-1/4"	4.60	2.40	2.10	2.00	1.90	1.80
<b>3-4 WEEK LOW COST IMPORT</b>						
up to 3/4"	3.00	1.60	1.20	1.10	1.00	.90
1"	3.40	1.80	1.40	1.30	1.20	1.10
1-1/4"	3.80	2.00	1.60	1.50	1.40	1.30

For LS3 add .20(A) to LS2 prices above  
 For soft enamel with epoxy we offer a crystal clear epoxy dome available to seal in colors and give a 3-dimensional look.

**Free Art & Design  
 No Rush Charges**



# Die Struck

Antique LS4

Each emblem is struck into a steel block die, creating sharpness and clarity. They are then finished off in an antique plating to enhance raised and recessed areas.



*with Enamel Color Added*

QUANTITY	100	250	500	1000	2500	5000
<b>1-2 WEEKS</b>						
up to 3/4"	5.40	2.80	2.60	2.40	2.30	2.20
1"	6.20	3.20	3.00	2.80	2.70	2.60
1-1/4"	7.60	3.90	3.70	3.50	3.40	3.30
<b>2-3 WEEKS</b>						
up to 3/4"	4.00	2.00	1.80	1.60	1.50	1.40
1"	4.40	2.20	2.00	1.80	1.70	1.60
1-1/4"	5.00	2.60	2.40	2.10	2.00	1.90
<b>3-4 WEEK LOW COST IMPORT</b>						
up to 3/4"	3.00	1.50	1.30	1.20	1.10	1.00
1"	3.40	1.70	1.50	1.40	1.30	1.20
1-1/4"	3.90	2.00	1.80	1.70	1.60	1.50

Please add: .20(A) for each soft enamel color added.  
.30(A) for each hard enamel color added.

Above prices do not include color

**PRICES INCLUDE:**

Spur-nail/military clutch, and individual polybag. Emblems can be plated Antique gold or Antique silver. One time die charge: \$125.00(V) for 3/4" and 1" and \$150.00(V) for 1-1/4". See General Information page 20 for all other information.

- Add 1-2 days to delivery time for artwork or paper proof.
- For sample for approval: Add 1-2 weeks delivery to schedule.
- For reorder - must use same delivery schedule pricing as previous order.

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The ultimate in emblem design. Extra high hand polish with sandblasted matte gold background. 24 kt. two-tone gold plating. This emblem will appeal to your most discriminating customer.

# Die Struck

★★★ High Polished 2-Tone Gold - LS5 • High Polished 2-Tone Gold w/Enamel - LS7



**PRICES INCLUDE:**

- Spur-nail/military clutch and individual polybag.
- Emblems can be plated gold & silver. One time die charge: \$125.00(V) for 3/4" and 1" and \$150.00(V) for 1-1/4".
- See "General Information" on page 20 for all other information.
- For LS7 add color - Prices do not include color.
- LS5 & LS7 available in Sterling, 1/10th 10ktGF, 10kt, 14kt
- Add 1-2 days to delivery time for artwork or paper proof.
- For sample for approval: Add 1-2 weeks delivery to schedule.
- For reorder - must use same delivery schedule pricing as previous order.
- For sample orders - must use same delivery schedule for order.

QUANTITY	100	250	500	1000	2500	5000
<b>1-2 WEEKS</b>						
up to 3/4"	7.00	3.50	3.30	3.10	2.90	2.70
1"	7.80	3.90	3.70	3.50	3.30	3.10
1-1/4"	9.20	4.60	4.40	4.20	4.00	3.80
<b>2-3 WEEKS</b>						
up to 3/4"	4.80	2.50	2.30	2.10	1.90	1.70
1"	5.00	2.90	2.70	2.50	2.30	2.10
1-1/4"	7.20	3.60	3.40	3.20	3.10	3.00
<b>3-4 WEEK LOW COST IMPORT</b>						
up to 3/4"	4.00	2.20	1.40	1.30	1.20	1.10
1"	4.40	2.40	1.60	1.50	1.40	1.30
1-1/4"	5.00	2.60	1.90	1.80	1.70	1.60

Please add: .20(A) for each soft enamel color added.  
.30(A) for each hard enamel color added.

**Free Art & Design  
No Rush Charges**