

New low cost enamel process to achieve high quality enamel pin, emblems are stamped out of steel, enamel filled and plated gold, silver or black finish. Epoxy dome added at no additional cost upon request

Stone Iron

LS14



STONE IRON PINS

QUANTITY	1000	2500	5000	10,000
3/4"	.80	.75	.70	.65
up to 1"	.90	.85	.75	.70
1-1/4"	1.00	.95	.90	.85

BOBBLE HEAD PINS

QUANTITY	1000	2500	5000	10,000
1-5/8"	1.80	1.70	1.60	1.50
2 Pc Pin				(A)

PRICES INCLUDE:

Spur-nail/military clutch, up to 4 colors, and individual polybag. One time die charge: \$125.00(V) for 3/4" and 1" and \$150.00(V) for 1-1/4". For bobble head 2 dies are required

- Delivery time: 3-4 weeks.
- Sample: add 1-2 weeks.

Photo print with celluloid plastic protection covering imprint on aluminum metal. This colorful item makes a great impact at a low economical cost.

Celluloid Buttons

LSB



QUANTITY	100	250	500	1000	2500	5000
2.25" round	1.30	.70	.55	.45	.40	.35
2" square	1.50	.90	.60	.55	.45	.40
2" x 3" rect or oval	1.70	1.00	.80	.60	.55	.50

PRICES INCLUDE:

- No setup - barpin closure -bulk pack
- Delivery time: 1-2 weeks.

(A)

Hard Enamel

With Silkscreen - LS8

By means of silkscreen overlay, your logo can be reproduced without separation of color by metal lines. Other names as "laser enamel" & "printing on enamel" are also used to describe the same process. Any logo may now be processed in the cloisonne method.



Black Metal

4 Color Process



PRICES INCLUDE:

- Spur-nail/military clutch, up to 4 colors, and individual polybag. Emblems can be plated gold, silver or black finish.
- One time die charge: \$175.00(V) for 3/4" and 1" and \$200.00(V) for 1-1/4". For a 4-color process setup, \$250.00(V).
- See "General Information" on page 20 for all other information.
- Add 1-2 days to delivery time for artwork or paper proof.
- For sample for approval: Add 1-2 weeks delivery to schedule.
- For reorder - must use same delivery schedule pricing as previous order.

QUANTITY	100	250	500	1000	2500	5000
1-2 WEEKS						
up to 3/4"	6.70	3.70	3.40	3.20	3.00	2.80
1"	7.90	4.30	4.00	3.80	3.60	3.40
1-1/4"	9.50	5.10	4.80	4.60	4.40	4.20
2-3 WEEKS						
up to 3/4"	6.30	3.20	3.00	2.80	2.60	2.40
1"	7.00	3.50	3.40	3.30	3.20	3.10
1-1/4"	8.00	4.00	3.80	3.60	3.40	3.30
3-4 WEEK LOW COST IMPORT						
up to 3/4"	5.20	2.60	2.40	2.20	2.00	1.80
1"	6.20	3.10	2.80	2.70	2.60	2.50
1-1/4"	7.20	3.60	3.20	3.00	2.90	2.80

Please add: .20(A) for each silk screen color added over 4.
.30(A) for each hard enamel color added over 4.

**Free Art & Design
No Rush Charges**

Imitation cloisonne at half the price of genuine enamel.
 Silkscreen colors are applied to brass, and later, gold plated,
 then epoxy domed for lasting protection. An excellent look.

Printed Pins

With Epoxy - LS9



4 Color Process



Holographic Background

QUANTITY	100	250	500	1000	2500	5000
2-3 WEEKS						
up to 3/4"	N/A	3.00	1.50	1.40	1.30	1.20
1"	N/A	3.20	1.60	1.50	1.40	1.30
1-1/4"	N/A	3.40	1.70	1.60	1.50	1.40
3-4 WEEK LOW COST IMPORT						
up to 3/4"	N/A	2.00	1.00	.90	.80	.70
1"	N/A	2.40	1.20	1.10	1.00	.90
1-1/4"	N/A	2.80	1.40	1.30	1.20	1.10

Please add: .20(A) for each added silkscreen color over 4.
 \$75.00(V) sample charge for orders under 1000 pcs.

PRICES INCLUDE:

- Up to 4 colors spur-nail/military clutch, and individual polybag.
- One time die charge: \$100.00(V) for first 2 colors, \$35.00(V) for each additional color. No extra charge for custom shapes. For a 4-color process setup, \$250.00(V)
- Color art required for 4 color process.
- Add 1-2 days to delivery time for artwork or paper proof.
- For sample for approval: Add 1-2 weeks delivery to schedule.
- For reorders - must use same delivery schedule for order.

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