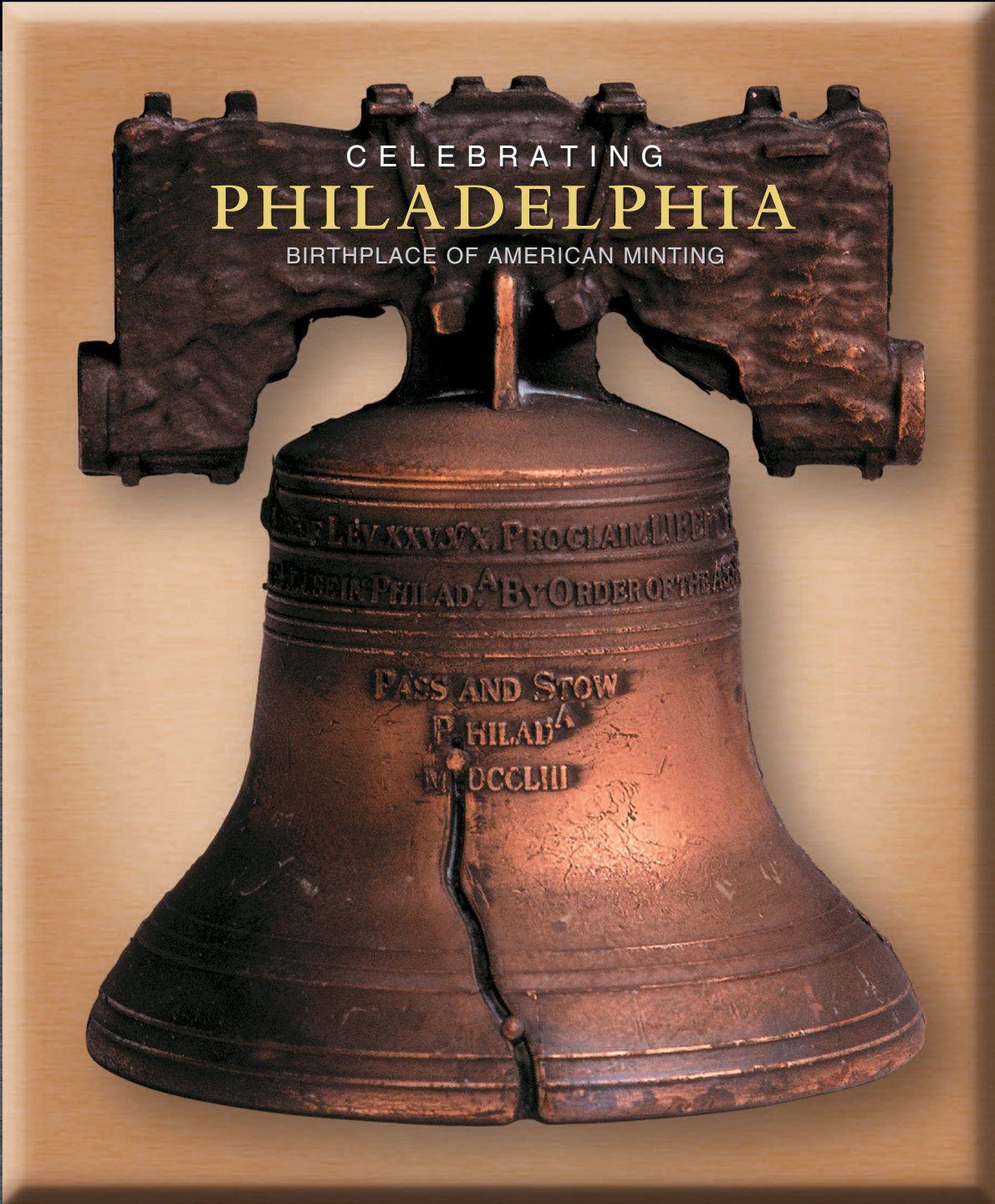




KEYSTONE MINT



Your Key to Success



Dear Friend,

Here at The Keystone Mint, we specialize in producing custom coins, key-tags, medallions, pendants, lapel pins, and a wide variety of incentive awards. Started in 1945 by Jack Leefson, we are a family run business, with a history of more than fifty-five years. We are capable of striking your creative and unique art into a number of metals such as golden brass, bronze, nickel-silver, copper, and aluminum. For years, The Keystone Mint has also utilized precious metals such as .999 Fine Silver, Platinum, and Gold to mint the finest items in commemoratives.

Combining the skills of our acclaimed artists, experienced die engravers, and knowledgeable sales team can only lead to one thing – a collector's piece for years to come.

We welcome you to share with us in our family tradition – take a step inside.

Sincerely,

The Keystone Mint

CUSTOM COINAGE

Our die struck golden brass and bronze coins are minted to profile a very attractive and priceless medallion. Although these coins may look like expensive items with their bright and shiny appearance, they are quite affordable.

Our skilled die polishers prepare the dies to achieve the two-tone look, where frosted areas and glistening backgrounds occur. All coins are then sprayed with a jeweler's lacquer to prevent tarnishing.

Golden brass and bronze coins are mostly recommended for many restaurant/bar programs, achievement awards, and memorable keepsakes.

GOLDEN BRASS / BRONZE (P)

Diameter	Gauge	Diameter	Gauge
1"	15	1 1/2"	12
1 1/8"	15	1 1/2"	10
1 1/4"	15	1 1/2"	8
1 3/8"	15		

NICKEL-SILVER (P)

Combining the elements of nickel, zinc, and copper, produces alloy 752 nickel-silver. This material is common among many of our customers who require a medallion for the celebrating of anniversaries, and the replicating of silver dollars. Nickel-silver alloy contains no silver, but bestows a perceived value due to its endurance, weight, and ravishing mirror-like finish.

Diameter	Gauge	Diameter	Gauge
1"	15	1 1/2"	12
1 1/8"	15	1 1/2"	10
1 1/4"	15	1 1/2"	8
1 3/8"	15		

Die Charges (per side) Simple 2D (logos, copy, etc.):

Adobe Illustrator Artwork \$225.00 (X)

Hand Modeled (per side): (animals, buildings, etc.)

\$375.00 (X)

Sculpted: (portraits, busts, complete 3D detail)

\$1000.00 (X) and higher

Production Time: 3 to 5 weeks

Re-orders: 15 working days

Packaging: Layer packaging coins between cardboard sheets is standard. Individual polybagging is available, but requires a \$0.10 (P) per bag charge. (See page 10 for packaging options)

Copper



1 1/2"

1 1/2"



1 1/2"

Brass



1 1/2"



1 1/2"



1 1/2"

Nickel



1 1/2"



1"



1 1/2"



1 1/4"



1 1/2"



1 1/2"

Bronze



1 1/2"



1 1/2"

Call for Current Pricing

Coins are not actual size.



All Coins 1 1/2"



All Coins 1 1/2"



ANTIQUE COINS

"HISTORICAL COLLECTIBLES"

These antique pieces portray the look of an aged or historic medallion. Each piece is carefully burnished and chemically treated to darken the metal. Once darkened, the coins are buffed mechanically and then hand lacquered to preserve the satin finish.

Individually hand buffed medallions are available, but require additional charge. Please contact sales representative for quotation.

GOLDEN BRASS / BRONZE (P)

Diameter	Gauge	Diameter	Gauge
1"	15	1 1/2"	12
1 1/8"	15	1 1/2"	10
1 1/4"	15	1 1/2"	8
1 3/8"	15		

NICKEL SILVER (P)

Diameter	Gauge	Diameter	Gauge
1"	15	1 1/2"	12
1 1/8"	15	1 1/2"	10
1 1/4"	15	1 1/2"	8
1 3/8"	15		

Please refer to page 3 for die charges.

Production Time: 4 to 5 weeks.

Re-orders: 3 weeks.

Packaging: Layer packaged (See page 10 for packaging options)

COLORFILL COINS

As you can see from the samples featured in this section, incorporating color into our medals is a marvelous way to enhance appeal and value. These beautiful coins can be prepared to have shades of color in one or several areas of your artwork. Each die is engraved according to the amount of color you would like to have on the coin, and then hand painted. The coins are then baked to dry and lacquered. It is important to provide specific PMS colors when matching shades.

Unfortunately, each colorfill program has its own unique and distinct requirements, therefore, it is suggested that you call your sales representative for accurate pricing.

Production Time: 5 to 6 weeks.

Re-orders: 4 weeks.

Packaging: Layer (See page 10 for packaging options)

Each colorfill program has its own requirements. Please call sales representative for pricing.



Coins are not actual size.

Call for Current Pricing

KEY TAGS

(EXTENDED LOOP)

Our line of attractive key-tags is a terrific way to promote your company name or logo. These items are perfect gifts for hotels, casinos, and car-dealerships to show customers their appreciation for continued business.

Key-tags are available in any of our astonishing finishes. From a bright two-tone and antique finish to nickel-silver and 24 kt gold. Please call sales representative for quotation. Pricing for key-tags includes the cost of standard round split ring. Alternative Key Fobs are available, call for quotation.

GOLDEN BRASS / BRONZE (RAW FINISH) (P)

Diameter	Gauge	Diameter	Gauge
1"	15	1 5/8"	12
1 1/4"	15	1 3/4"	10
1 3/8"	12	2"	10
1 1/2"	12		

Please refer to page 3 for die charges.

Packaging: Key-tags are bulk packaged 250 to a container. (See page 10 for packaging options).

Production time: 3 to 5 weeks.

Re-orders: 15 working days.

ALUMINUM COINS

Raw aluminum is silver in color, and is the most inexpensive and lightweight metal we utilize to mint our coins, key-tags, and medallions. These products are geared towards high volume programs, where cost plays a significant role. Most of our aluminum orders are used for Mardi Gras events, lottery scratch-offs, mailings, cereal box inserts, and redeemable for food/drink programs.

In addition to the raw aluminum we offer a wide spectrum of colors in our anodized finishes. When choosing to anodize aluminum, you can create a number of different programs within each order. For example, colors can be used to define levels, dates, denominations, and organization/team colors. These brilliant colors can be applied to all sizes listed. Selective anodizing is also available, please contact sales representative for information and pricing.

RAW ALUMINUM (P)

Diameter	Gauge	Diameter	Gauge
1"	15	1 1/2"	12
1 1/4"	15	1 1/2"	10
1 3/8"	15		

ANODIZED ALUMINUM (P)

Please call for custom quotation

Please refer to page 3 for die charges.

Production Time: 3 to 5 weeks.

Re-order: 15 working days.

Packaging: Layer or bulk available (See page 10 for packaging options) **Production Time:** 5 to 6 weeks. **Re-orders:** 4 weeks

Call for Current Pricing



Key Tags & Coins are not actual size.

MEDALLIONS

Minting larger diameter medallions gives us the ability to increase area for artwork and design, and achieve higher relief in our strikes. Sizes listed are standard for Keystone Mint. Sizes other than listed may be available, but will require an additional tooling charge (Please call sales representative for quotation).

These large medallions are the correct choice for many achievement awards, recognition programs, paperweights, and make splendid displays for bookshelves and mantles.

Medallions can be made with an extended loop to allow neck ribbon or ribbon drapes to be attached.

For your clients that have limited funds, casting is another option. Casting is a very economical way to create your commemorative item. (Please call sales representative for pricing on diecasted items).

GOLDEN BRASS / BRONZE (RAW FINISH) (P)

Diameter	Gauge	Diameter	Gauge
1 1/2"	10	2 1/4"	8
1 9/16"	10	2 1/2"	8
1 3/4"	10	3"	5
2"	10	3 1/2"	2

NICKEL SILVER (RAW FINISH) (P)

Diameter	Gauge	Diameter	Gauge
1 9/16"	10	2 1/2"	8
1 3/4"	10	3"	5
2"	10	3 1/2"	2
2 1/4"	8		

Die charges: Call for pricing.

Production Time: 3 to 5 weeks - 4 to 6 weeks on 2" & up
Packaging: Layer



Coins are not actual size.

Call for Current Pricing

.999 FINE SILVER COINS

Our genuine Fine Silver Medallions are by far the Keystone Mint's most illustrious coined item. At a 1-1/2" diameter, these "proof-like" medals contain 1 Troy ounce of .999 fine silver, and are available in sizes ranging up to five (5") inches.

Each silver blank is polished and hand fed into the press to ensure maximum quality and detail. These items are great for special awards to committee members, fundraising projects, bank programs, anniversaries, and V.I.P. gifts.

Cost of silver must be paid when order is placed. Silver is based on market price the day the order is placed, and deposit paid. Silver pricing reflects striking charges only. This pricing does not include cost of metal.

GENUINE FINE SILVER COINS (P)

Please call sales representative for .999 Fine Silver Pricing.

Spot price changes daily.

Die charges: Call for pricing.

Production Time: 5 to 6 weeks on all orders.

Packaging: Individually wrapped in tissue paper.

Keystone Mint strongly suggests the purchase of clear plastic capsules to protect any precious metal coins. (Silver, Gold, Platinum)

MANUFACTURING PROCESS:

- 1 Start with your picture or drawing.



- 2 By hand, our artists create a three-dimensional sculpture using Plaster of Paris.



- 3 From this sculpture, we engrave a steel die.



- 4 We use this steel die in our press to strike the final product – your coin.



Call for Current Pricing



3"



3"



2"



ALL COINS
1 1/2"



ALL COINS
1 1/2"



Coins are not actual size.



LAPEL PINS

LAPEL PINS

Our lapel pins are custom cast and are hand colorfilled. They are available with a brass, silver, or white background, or in solid Pewter. Please provide camera ready art in Adobe Illustrator, and provide PMS colors.

Plating and one color are included in price when issued a quotation. We can also give your lapel pin a sandblasted, or antique finish, or add an epoxy dome. 3D tooling incurs a one-time charge to be determined once artwork is received.

Lapel pins are timeless classics, and are a super value at bargain prices. Minimum order for lapel pins is 500 pieces.

Please call sales representative for quotation. Three week rush orders accepted with additional handling fee.

HYBRID LAPEL PINS

This innovative style of custom cast metal lapel pin combines the beauty and quality of the hand colorfilled process with specialized imprinting techniques.

Available in Goldtone, Silvertone and Antique Complete Pantone® color capability 4 imprint colors (maximum)

Plating and one color included in price

CLOISELLE® LAPEL PINS

Hot stamped multicolor and laminated with Polylam®, to give a lasting impression, mounted on a stock metal base

5 colors available in gold, silver or white background included in base price (please note colors are matched to the nearest hot stamping foil available)

Available in Goldtone, Silvertone and Antique Epoxy dome available at extra charge which includes individual polybag

SOLID PEWTER

Timeless visual appeal and unique ability to capture detail

Colorfill and 3D Modeling charges extra

ECONO LAPEL PINS

Super value antique finished lapel pins available at bargain prices.

Standard finishes: Antique Brass, Antique Pewter, Antique Copper Bulk Packed

GOLF DIVOT TOOLS

We offer a full line of Golf Divot Tools. Various base materials and finishes are available. The most popular divot tools come with a magnetic ball marker.

Due to the numerous variations in finishes and attachments these items are custom pieces. Please call sales representative for pricing details.

Additional ball markers and hat clips are also available. Please call sales representative for quotation.



LOGO BANDS CUSTOM SILICON RUBBER WRIST BANDS

Different sizes are available. Debossed or imprinted. Mold charge - see price sheet. Available in any PMS color. Production time: 4-6 weeks after artwork approval. Rush orders accepted. Additional charges apply.



Call for Current Pricing



PACKAGING

“PRODUCT ACCESSORIES AND DISPLAYS”

The presentation of our exquisite line of minted collectibles is as important as the piece itself. The Keystone Mint offers a wide array of packaging options to display your award, and to enhance its value. Please call sales representative for quotation.

Wood stands available in quantities of 5,000 (+).

Pricing is based on a 1,000 piece order. Other quantities available, please call sales representative for quotation.

Item #	Item Descriptions
CB-01	Book style presentation case
CE-01	Clear plastic easel and capsule
VB-01	2 1/2" x 2 1/2" black velour box
VB-04	7" x 4 1/4" red velour box
PCX-4	4 4/8" x 3 1/2" clear plastic case w/ foam insert
BC-01	Baseball card style presentation (available starting at quantities of 2,500 only)
VP-01	3 1/4" x 2 3/4" black velour pouch (hot stamping available)
BL-528	Black leatherette box 4 1/4" x 3 3/4"

These items are also available at Keystone Mint, but are not pictured on this page.

Item #	Item Descriptions
RSP-01	24mm brass plated split ring
RSP-02	28mm brass plated split ring
CSP-2	24mm split ring with brass plated rope chain
FI-8	Brass plated split ring
CR-01	1 1/2" x 30" R, W, B neck ribbon
RC-01	24kt. Gold plated rope chain

GENERAL INFORMATION

Artwork Requirements:

Black and White camera ready artwork must be supplied for production. Any necessary cleanup to the artwork will require a charge of \$75.00 per hour. Please submit artwork 4 to 6 times actual size. Black areas will be raised and white areas will be incised.

Die Charges:

Die Charges will be assessed with all initial orders. Actual die charges can be determined when final artwork is received. All dies will be maintained by Keystone Mint for three (3) years.

- Single level - 2 dimensional die
- Multi level - 3 dimensional effect
- Sculpted work with fine detail

Artwork formats:

Art files can be sent in Adobe Illustrator 11.0, large images with the best clarity give the most detail. Photographs may also be submitted with art for three-dimensional modeling. Files can be sent on 3.5" floppy disks, CD, CD-RW, DVD. Files may also be e-mailed to psmith@keystonemint.com or mailed to Patti Smith, Keystone Mint, 850 Henderson Boulevard, Folcroft, PA 19032.

Production Time:

Normal production time ranges from 3-5 weeks from the time order is placed, and deposit paid. Orders requiring special attention may take longer. Sample coin provided for free before production run.

Shipping:

All orders which do not have a method of shipping indicated on the purchase order, will be shipped by using the most economical way. Drop shipping available. All shipments are F.O.B. Folcroft, PA. Keystone Mint is not responsible for lost or damaged goods due to the unfit handling of freight by the recognized carrier.

Large Quantities:

Please call our customer service staff or fax your request for larger than listed quantity pricing.

Less than Minimum:

Programs under listed quantities will always be welcomed, but may be subject to press set-up charges.

Cancellations/Returns:

Orders canceled during production will be invoiced for materials and any other costs accrued by the mint to date. No returns will be accepted without authorization from the mint.

Terms:

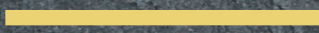
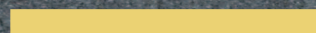
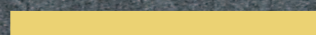
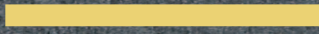
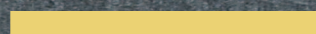
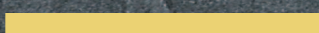
A 40% deposit is required on all orders. Net 30 days with credit approval.

Copyrights/Trademarks:

The Keystone Mint assumes that the customer has been granted approval to use all trademarks and official logos. The mint holds no responsibility for any legal trademark or copyright grievances.

THICKNESS

The gauge, or thickness, of material, is carefully selected to enhance the strike of the design. A thicker, heavier piece may be required to achieve the level of relief you are looking for.

 .080" thickness (12 Gauge)	 .144" thickness (7 Gauge)
 .102" thickness (10 Gauge)	 .188" thickness (5 Gauge)
 .114" thickness (9 Gauge)	 .250" thickness (2 Gauge)
 .125" thickness (8 Gauge)	



Distributor



64760



216327

Please visit our web site: www.keystonemint.com
5th Edition