



*great products
just for you*

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2016

Lapel Pins

Trading Pins

Coins

Medallions

Purse Holders

Key Tags

Flexi Magnets

Bookmarks

Patches

Catalog of Products



**NO
TOOLING
CHARGE!**

Our Cloisonne Hard Fired pins continue the fine art tradition of glass enameling started in China centuries ago. The pins are made from hand-pouring powdered glass into the recessed die struck brass base. The brass can be plated in gold, silver or nickel. After baking at a very high temperature, the glass enamel is sanded and polished to be flush with the metal lines that separate the colors. This gives the pins a smooth, lustrous quality making them prized by collectors. Available colors are limited to a select group of genuine cloisonne glass powders.

Size	Product#	100	250	500	1,000	2,500	5,000
Cloisonne 1/2"	076L	3.80	2.35	2.00	1.90	1.80	1.70
Cloisonne 5/8"	077L	3.90	2.55	2.35	2.05	1.95	1.85
Cloisonne 3/4"	078L	4.00	2.65	2.45	2.15	2.05	1.95
Cloisonne 7/8"	079L	4.10	2.85	2.55	2.35	2.15	2.05
Cloisonne 1"	080L	4.20	2.95	2.65	2.45	2.25	2.15
Cloisonne 1 1/4"	180L	4.40	3.50	3.20	3.10	2.90	2.70

6P

Twenty Working Days After Approval of Art.

Prices include--Up to four colors. **Additional Colors** are available, please call for quote.

Production Sample--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

Cloisonne Hard Fired Enamel



NO
TOOLING
CHARGE!

Semi Cloisonne pins are made using the same techniques as the Cloisonne, but the recessed spaces are filled with a hard epoxy enamel rather than glass. These pins have all the aesthetic beauty of true classic cloisonne with the benefit of Pantone color matching. The recessed color wells are filled, one color at a time, with enamel. When complete, the pin is placed into an oven to harden. Finally its ground to remove an excess enamels and carefully polished.

Size	Product#	100	250	500	1,000	2,500	5,000
Semi-Cloisonne 1/2"	081L	3.20	2.20	1.90	1.70	1.60	1.50
Semi-Cloisonne 5/8"	082L	3.80	2.50	2.20	2.00	1.90	1.80
Semi-Cloisonne 3/4"	083L	3.90	2.60	2.30	2.10	2.00	1.90
Semi-Cloisonne 7/8"	084L	4.00	2.80	2.40	2.20	2.10	2.00
Semi-Cloisonne 1"	085L	4.10	2.90	2.50	2.30	2.20	2.10
Semi-Cloisonne 1 1/4"	185L	4.30	3.40	3.10	2.80	2.70	2.60

6P

Twenty Working Days After Approval of Art.

Prices include--Up to four colors. **Additional Colors** are available, please call for quote.

Production Sample--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

Semi-Cloisonne



**NO
TOOLING
CHARGE!**

This process is sometimes called "Tone on Tone". The pin is die struck and shows off the highly polished metal set against the dull matte or sandblasted textured background.

Size	Product#	100	250	500	1,000	2,500	5,000
Misty Finish 1/2"	061L	3.20	1.80	1.60	1.50	1.40	1.30
Misty Finish 5/8"	062L	3.40	1.90	1.70	1.60	1.50	1.40
Misty Finish 3/4"	063L	3.50	2.00	1.80	1.70	1.60	1.50
Misty Finish 7/8"	064L	3.60	2.10	1.90	1.80	1.70	1.60
Misty Finish 1"	065L	3.70	2.20	2.00	1.90	1.80	1.70
Misty Finish 1 1/4"	165L	3.90	2.70	2.50	2.40	2.20	2.10

6P

Twenty Working Days After Approval of Art.

Production Sample—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for this process at an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

Misty Finish (Stamped without Enamel Colors)



NO
TOOLING
CHARGE!

For a less expensive version of our Semi Cloisonne pin that has the same look and color options, try our Die Struck Finish. With this style, a soft enamel is painted into the recesses of the brass die struck base, leaving a relief effect that lets you feel the die struck pattern. Gold, silver or nickel plating is available. Add a clear epoxy dome for long lasting durability and a shiny finished look.

Size	Product#	100	250	500	1,000	2,500	5,000
Die Struck 1/2"	071L	3.30	1.80	1.60	1.50	1.40	1.30
Die Struck 5/8"	072L	3.40	1.90	1.70	1.60	1.50	1.40
Die Struck 3/4"	073L	3.50	2.00	1.80	1.70	1.60	1.50
Die Struck 7/8"	074L	3.60	2.10	1.90	1.80	1.70	1.60
Die Struck 1"	075L	3.70	2.20	2.00	1.90	1.80	1.70
Die Struck 1 1/4"	175L	3.90	2.70	2.50	2.40	2.20	2.10

6P

Twenty Working Days After Approval of Art

Prices include—Up to four colors. **Additional Colors** are available, please call for quote.

Production Sample—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for this process at an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

Die Struck Soft Enamel



**NO
TOOLING
CHARGE!**

This process is a good, inexpensive way to show off small details in a pin. This process is most like cloisonne. Instead of being stamped, the impressions are made by acid etching, enabling better, small-detailed reproduction. This process can be used only on brass. A thin wall of brass separates each color. The pin is then baked for durability, PMS color matching is available at no extra charge using this process. This process is available with or without epoxy coating.

Size	Product#	100	250	500	1,000	2,500	5,000
Photo Etched 1/2"	086L	3.10	1.60	1.45	1.40	1.35	1.30
Photo Etched 5/8"	087L	3.15	1.65	1.50	1.45	1.40	1.35
Photo Etched 3/4"	088L	3.20	1.70	1.55	1.50	1.45	1.40
Photo Etched 7/8"	089L	3.25	1.75	1.60	1.55	1.50	1.45
Photo Etched 1"	090L	3.35	1.85	1.70	1.60	1.55	1.50
Photo Etched 1 1/4"	190L	3.75	2.25	2.10	2.00	1.95	1.85

6P

Twenty Working Days After Approval of Art.

Prices include—Up to four colors. **Additional Colors** are available, please call for quote.

Production Sample—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for this process at an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

Brass Photo Etched Soft Enamel



**NO
TOOLING
CHARGE!**

Pins can also be produced by printing inks directly on a base of metal via silkscreen. The colors are silkscreened on one color at a time. This process works best for solid color designs.

Offset is produced by printing the four primary colors (cyan, magenta, yellow and black) through a silk screen directly on a metal base one color at a time. It works best for reproduction of photography or designs with gradients or color blends.

Size	Product#	100	250	500	1,000	2,500	5,000
Printed 1/2"	066L	3.10	1.60	1.45	1.40	1.35	1.30
Printed 5/8"	067L	3.15	1.65	1.50	1.45	1.40	1.35
Printed 3/4"	068L	3.20	1.70	1.55	1.50	1.45	1.40
Printed 7/8"	069L	3.25	1.75	1.60	1.55	1.50	1.45
Printed 1"	070L	3.35	1.85	1.70	1.60	1.55	1.50
Printed 1 1/4"	170L	3.75	2.25	2.10	2.00	1.95	1.85

6P

Twenty Working Days After Approval of Art.

Prices include—Up to four colors. **Additional Colors** are available, please call for quote.

Production Sample—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for this process at an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

Set Up Charge: \$80.00 (R)

Silkscreen/Offset Printing on Cloisonne



**NO
TOOLING
CHARGE!**

This production process is similar to the one used in copper stamped pins. It is generally used for large quantity orders because of the economic cost of iron. Epoxy coating is also available with this process.

Size	Product#	100	250	500	1,000	2,500	5,000
Iron 1/2"	105L	3.00	1.50	1.25	1.10	1.05	.95
Iron 5/8"	106L	3.05	1.55	1.30	1.15	1.10	1.00
Iron 3/4"	107L	3.10	1.60	1.35	1.25	1.15	1.05
Iron 7/8"	108L	3.15	1.65	1.40	1.35	1.20	1.15
Iron 1"	109L	3.20	1.70	1.50	1.45	1.30	1.25
Iron 1 1/4"	110L	3.65	2.15	1.90	1.85	1.70	1.65

6P

Twenty Working Days After Approval of Art.

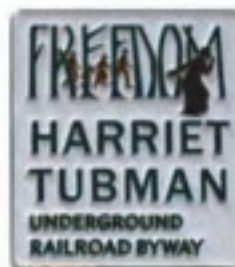
Prices include—Up to four colors. **Additional Colors** are available, please call for quote.

Production Sample—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for this process at an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

Iron Stamped Enamel



NO
TOOLING
CHARGE!

The rise in popularity of trading pins for sports teams is at an all-time high. Lindenline pledges to make ordering custom-made sports trading pins as easy as possible. We will work with you and your customer to design a high quality trading pin that will be unique and highly sought after by other teams. Our experience has shown that trading pins with a unique shape and lots of color are wildly popular with the youth of today. Size is an important factor to consider when ordering trading pins, as larger pins enjoy a recognition factor generally prized.

Size	100	250	500	750	1,000	2,000
1 1/4"	3.75	2.70	2.00	1.80	1.70	1.60
1 1/2"	4.00	3.00	2.50	2.20	2.00	1.80
2"	4.60	3.80	3.30	2.90	2.80	2.60
2 1/2"	5.20	4.40	3.80	3.60	3.40	3.20
						6P

Twenty Working Days After Approval of Art.

Prices include—Up to four colors. **Additional Colors** are available, please call for quote.

Production Sample—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Smaller quantities can be provided. Please call for a quote!

For larger pins, please call for a quote.

Team Trading Pins





Coins & Medallions have long been considered a great way to reward and acknowledge people for their accomplishments. Challenge Coins provide for a great incentive programs.

Size	Product#	100	250	500	1,000	3,000
Die Struck 1 1/4"	053L	5.40	4.70	4.20	4.00	3.70
Die Struck 1 1/2"	054L	5.80	5.00	4.60	4.40	4.10
Die Struck 1 3/4"	056L	6.80	5.80	5.50	5.30	4.70
Die Struck 2"	058L	8.00	7.60	7.00	6.80	6.60

Twenty Working Days After Approval of Art.

SR

Prices Include up to four colors; additional colors are available, call for quote.

Tooling charge \$180.00(z) quantities 249 or less.

Smaller quantities can be provided--please call for a quote!

Production samples--\$180.00(z), requires an order.

CHALLENGE COIN OPTIONS:

Diamond Cut--\$.35(z); Rope Cut--\$.35(z); Clear Coat Epoxy \$.35(z); Sequential Numbering \$.50(z);

Duo Tone Metal--\$.60(z); Cut Outs--\$.75(z); Velvet Pouch--\$.75(z); Acrylic Coin Case--\$1.00(z)

Coins & Medallions



NO
SETUP
CHARGE!

Patches can be made in virtually any size, any shape--your design, our expertise. We'll make any design into a beautiful patch!

Size	Product#	100	300	500	1,000	2,000	5,000
2"	040L	2.40	1.80	1.40	1.20	1.00	.90
2 1/2"	041L	3.00	2.00	1.60	1.40	1.30	1.20
3"	042L	3.20	2.20	1.80	1.60	1.50	1.40
3 1/2"	043L	3.60	2.60	2.20	2.00	1.80	1.70
4"	044L	4.00	3.00	2.50	2.30	2.10	2.00
4 1/4"	045L	4.60	3.60	3.10	2.90	2.70	2.60
5"	046L	5.90	4.90	4.40	3.50	3.30	3.20

6R

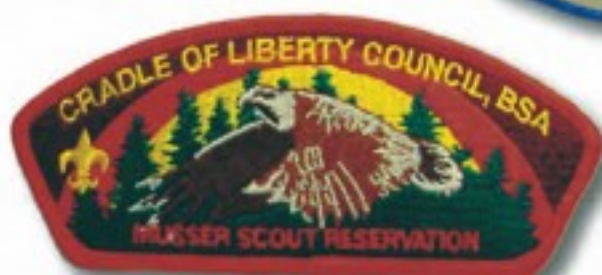
Please call for a quote on custom shapes & sizes!

Prices include--No set up fee, with complete electronic file supplied. No tape charge, with complete electronic file supplied.

Embroidery--Up to six colors, covering approximately, 75% area. **Production Schedule**--20 working days after approval of art.

Additional charges--more than 75% coverage, add 10% (A) to above costs. 100% embroidery, add 20% (P) to above cost. **Metallic thread**--add 10% (P) to above cost. **Heat Seal Backing**--add \$.060 (P) to above cost.

Embroidered Patches



NO
TOOLING
CHARGE!

How do you pack so much value into such a small piece? Delight all the ladies in your day by keeping purses and handbags close by and off the floor with our unique Photo Vision Purse Holder! A fabulously functional and fun business gift. Features include a full color offset printed image, a magnetized foldout arm attached to a non-slip base and it folds easily into any purse or handbag!

Size	Product#	100	250	500	1,000
Photo Vision Purse Holder	PVPH	4.20	3.85	3.45	3.35
					4R

Twenty Working Days After Approval of Art.

Prices include—Up to four colors. **Additional Colors** are available, please call for quote.

Production Sample—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Smaller quantities can be provided. Please call for a quote!

Set up charge: \$80.00 (R)

Photo Vision Purse Holder



NO
TOOLING
CHARGE
250+
PCS.

Medals are the quintessential way to recognize an award for achievement, service or participation. LindenLine offers high quality custom designed award medals that are sure to be a true source of pride to the recipients. Our Medals are created using the Brass Die Struck process. Medals are custom made with either 1 or 2 sided designs. Medals can be produced using our soft enamel color fill or Misty Finish process. A large assortment of neck ribbon colors are available.

Size	Item	100	250	500	1000	3000	
1 1/4"	0531	\$5.40	\$4.70	\$4.20	\$4.00	\$3.70	
1 1/2"	0541	\$5.80	\$5.00	\$4.60	\$4.40	\$4.10	
1 3/4"	0561	\$6.80	\$5.80	\$5.50	\$5.30	\$4.70	
2"	0581	\$8.00	\$7.60	\$7.00	\$6.80	\$6.60	5R

Production Time: 20 working days after approval

Prices Includes: Up to four colors, jump ring & neck ribbon

Tooling Charge: \$180.00(z) quantities 249 or less

Production Samples: \$180.00(z), requires an order

OPTIONS: Diamond Cut-\$.35(z); Rope Cut-\$.35(z); Clear Coat Epoxy-Sequential Numbering-\$.50(z); Duo-Tone Metal-\$.60(z); Cut Outs-\$75.00(z)

Medals with Neck Ribbons



NO
TOOLING
CHARGE!

Die Struck charms are a great alternative to the traditional lapel pin. The manufacturing process is the same as our Misty Finish lapel pins. They can be used on charm bracelets, necklaces or converted to earrings (optional attachment). Pricing includes a jump ring and individual poly bags. Contact Lindenline for color fill or silk screen printed requests. Optional earring attachment and ball chains available.

Size	100	250	500	1,000	2,500	5,000	
Charm 1/2"	3.20	1.80	1.60	1.50	1.40	1.30	
Charm 5/8"	3.40	1.90	1.70	1.60	1.50	1.40	
Charm 3/4"	3.50	2.00	1.80	1.70	1.60	1.50	
Charm 7/8"	3.60	2.10	1.90	1.80	1.70	1.60	
Charm 1"	3.70	2.20	2.00	1.90	1.80	1.70	6P

Twenty Working Days After Approval of Art

Production Sample--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Smaller quantities can be provided. Please call for a quote!

Jewelry Charms



NO
SETUP
CHARGE!

Walking Stick Medallions--Great Collectible

Provides lasting memories of your outdoor or wilderness experience. These specially contoured medallions are contoured to fit most walking sticks. Made the same way Die Struck Enamel pins are made with enamel color fills. They attach to the head of your walking stick. Who could use walking medallions: Scout Groups, Outdoor or Hiking Groups, National Parks, Visitor Centers.

Quantity	100	250	500	1000
Price Each	\$4.50	\$3.80	\$2.80	\$2.40 (4P)

Standard Production: 20 working days after artwork approval. Price includes: Up to four colors, and individual poly bags. No Set Up Charge. No Tooling Charge on orders of 100 or more pieces. Pre-production Sample: \$75.00 (Z); requires an order. No Charge for PMS color matching. Smaller quantities available: Please call for a quote. Plating Options: Gold, Silver, Copper, Black, and Antique Gold, Silver or Copper.

Walking Stick Medallions

