



ASI 67616 UPIC LindenLn Virtual Web Trade Show Sage 67832



are made from hand-pouring powdered glass into the recessed die struck brass base. The brass can be plated in gold, silver or nickel. After baking at a very high temperature, the glass enamel is sanded and polished to be flush with the metal lines that separate the colors. This gives the pins a smooth, lustrous quality making them prized by collectors. Available colors are limited to a select group of genuine cloisonne glass powders.

Size	Product#	100	250	500	1,000	2,500	5,000
Cloisonne 1/2"	076L	3.80	2.35	2.00	1.90	1.80	1.70
Cloisonne 5/8"	077L	3.90	2.55	2.35	2.05	1.95	1.85
Cloisonne 3/4°	078L	4.00	2.65	2.45	2.15	2.05	1.95
Cloisonne 7/8"	079L	4.10	2.85	2.55	2.35	2.15	2.05
Cloisonne 1"	080L	4.20	2.95	2.65	2.45	2.25	2.15
Cloisonne 1 1/4*	180L	4.40	3.50	3.20	3.10	2.90	2.70
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Twenty Working Days After Approval of Art.

Prices include—Up to four colors. Additional Colors are available, please call for quote.

Production Sample—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

### **Cloisonne Hard Fired Enamel**









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Our Cloisonne Hard Fired pins continue the fine art tradition of glass enameling started in China centuries ago. The pins are made from hand-pouring powdered glass into the recessed die struck brass base. The brass can be plated in gold, silver or nickel. After baking at a very high temperature, the glass enamel is sanded and polished to be flush with the metal lines that separate the colors. This gives the pins a smooth, lustrous quality making them prized by collectors. Available colors are limited to a select group of genuine doisonne glass powders.

Size	Product#	100	250	500	1,000	2,500	5,000
Cloisonne 1/2"	076L	3.80	2.35	2.00	1.90	1.90	1.70
Cloisonne 5/8"	077L	3.90	2.55	2.35	2.05	1.95	1.85
Cloisonne 3/4"	078L	4.00	2.65	2.45	2.15	2.05	1.95
Cloisonne 7/8"	079L	4.10	2.85	2.55	2.35	2.15	2.05
Cloisonne 1"	080L	4.20	2.95	2.65	2.45	2.25	2.15
Cloisonne 1 1/4"	180L	4.40	3.50	3.20	3.10	2.90	2.70

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#### **Cloisonne Hard Fired Enamel**



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**Lapel Pins** 

**Trading Pins** 

Coins

Medallions

Purse Holders

Key Tags

Flexi Magnets

Bookmarks

**Patches** 

### **Catalog of Products**



















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Size	Product#	100	250	500	1,000	2,500	5,000
Cloisonne 1/2"	076L	3.80	2.35	2.00	1.90	1.80	1.70
Cloisonne 5/8"	077L	3.90	2.55	2.35	2.05	1.95	1.85
Cloisonne 3/4"	078L	4.00	2.65	2.45	2.15	2.05	1.95
Cloisonne 7/8"	079L	4.10	2.85	2.55	2.35	2.15	2.05
Cloisonne 1"	080L	4.20	2.95	2.65	2.45	2.25	2.15
Cloisonne 1 1/4"	180L	4.40	3.50	3.20	3.10	2.90	2.70

Twenty Working Days After Approval of Art.

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### **Cloisonne Hard Fired Enamel**





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NO TOOLING CHARGEI

Semi Cloisonne pins are made using the same techniques as the Cloisonne, but the recessed spaces are filled with a hard epoxy enamel rather than glass. These pins have all the aesthetic beauty of true classic cloisonne with the benefit of Pantone color matching. The recessed color wells are filled, one color at a time, with enamel. When complete, the pin is placed into an oven to harden. Finally its ground to remove an excess enamels and carefully polished.

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Size	Product#	100	250	500	1,000	2,500	5,000
Semi-Cloisonne 1/2"	081L	3.20	2.20	1.90	1.70	1.60	1.50
Semi-Cloisonne 5/8"	082L	3.80	2.50	2.20	2.00	1.90	1.80
Semi-Cloisonne 3/4"	083L	3.90	2.60	2.30	2.10	2.00	1.90
Semi-Cloisonne 7/8"	084L	4.00	2.80	2.40	2.20	2.10	2.00
Semi-Cloisonne 1"	085L	4.10	2.90	2.50	2.30	2.20	2.10
Semi-Cloisonne 1 1/4"	185L	4.30	3.40	3.10	2.80	2.70	2.60

Twenty Working Days After Approval of Art

Prices include—Up to four colors. Additional Colors are available, please call for quote.

Production Sample:-We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

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#### Semi-Cloisonne



















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NO TOOLING CHARGEI

This process is sometimes called "Tone on Tone". The pin is die struck and shows off the highly polished metal set against the dull matte or sandblasted textured background.

Size	Product#	100	250	500	1,000	2,500	5,000
Misty Finish 1/2"	061L	3.20	1.80	1.60	1.50	1.40	1.30
Misty Finish 5/8"	062L	3.40	1.90	1.70	1.60	1.50	1.40
Misty Finish 3/4"	063L	3.50	2.00	1.80	1.70	1.60	1.50
Misty Finish 7/8"	064L	3.60	2.10	1.90	1.80	1.70	1.60
Misty Finish 1"	065L	3.70	2.20	2.00	1.90	1.80	1.70
Misty Finish 1 1/4"	165L	3.90	2.70	2.50	2.40	2.20	2.10

Twenty Working Days After Approval of Art.

Production Sample--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for this process at an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

#### **Misty Finish**

(Stamped without Enamel Colors)

