

# Test



*great products  
just for you*

Test  
Test  
Test  
Test



Lapel Pins

Trading Pins

Coins

Medallions

Purse Holders

Key Tags

Flexi Magnets

Bookmarks

Patches

## Catalog of Products





# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



The rise in popularity of trading pins for sports teams is at an all-time high. Lindenline pledges to make ordering custom-made sports trading pins as easy as possible. We will work with you and your customer to design a high quality trading pin that will be unique and highly sought after by other teams. Our experience has shown that trading pins with a unique shape and lots of color are wildly popular with the youth of today. Size is an important factor to consider when ordering trading pins, as larger pins enjoy a recognition factor generally prized.

Size	100	250	500	750	1,000	2,000
1 1/4"	3.75	2.70	2.00	1.80	1.70	1.60
1 1/2"	4.00	3.00	2.50	2.20	2.00	1.80
2"	4.60	3.80	3.30	2.90	2.80	2.60
2 1/2"	5.20	4.40	3.80	3.60	3.40	3.20
						6P

Twenty Working Days After Approval of Art.

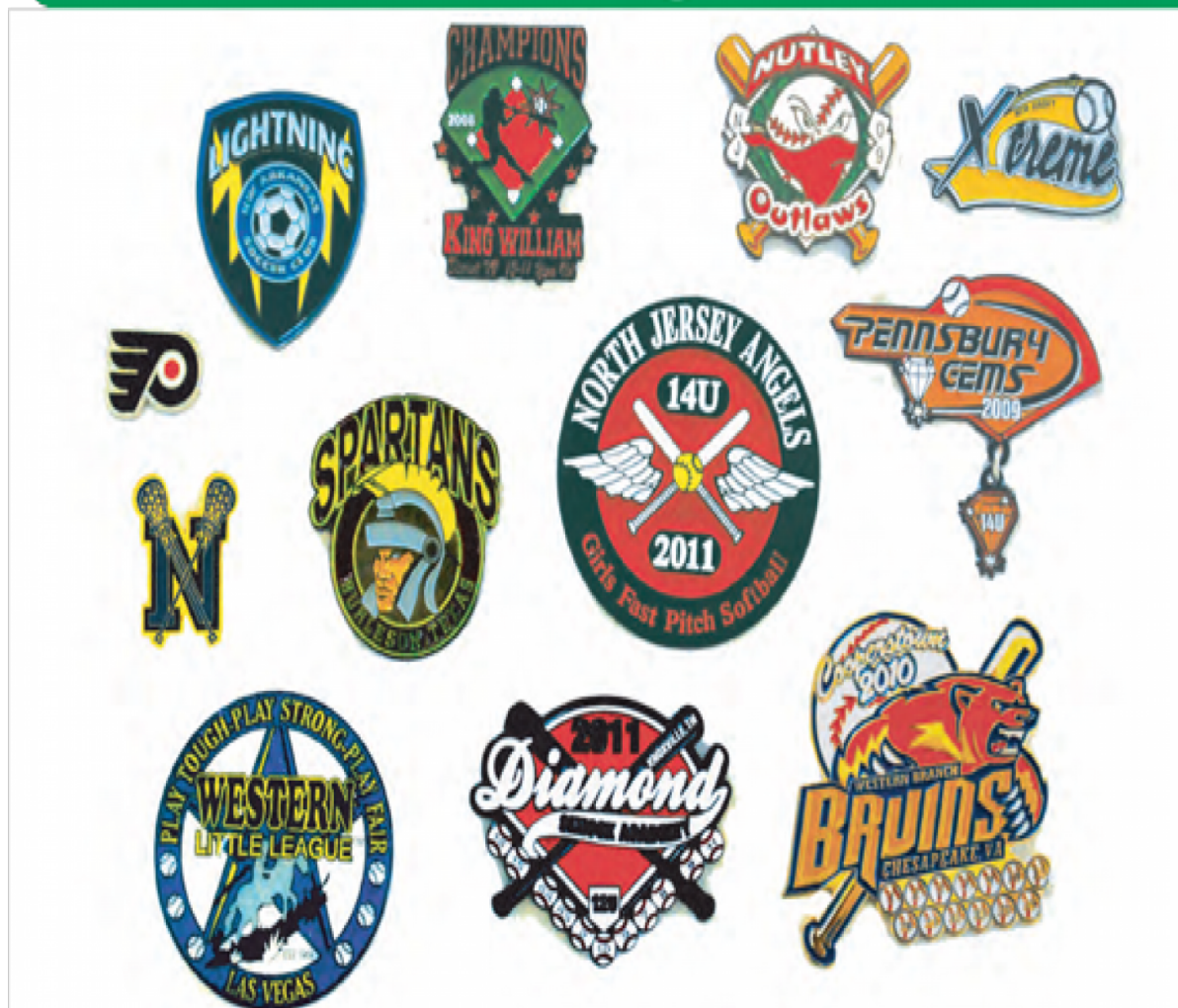
Prices include--Up to four colors. **Additional Colors** are available, please call for quote.

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Smaller quantities can be provided. Please call for a quote!

For larger pins, please call for a quote.

## Team Trading Pins





# LindenLine

LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

NO  
TOOLING  
CHARGE  
250+  
ORDERS!

Coins & Medallions have long been considered a great way to reward and acknowledge people for their accomplishments. Challenge Coins provide for a great incentive programs.

Size	Product#	100	250	500	1,000	3,000
Die Struck 1 1/4"	053L	5.40	4.70	4.20	4.00	3.70
Die Struck 1 1/2"	054L	5.80	5.00	4.60	4.40	4.10
Die Struck 1 3/4"	056L	6.80	5.80	5.50	5.30	4.70
Die Struck 2"	058L	8.00	7.60	7.00	6.80	6.60

Twenty Working Days After Approval of Art.

5R

Prices include up to four colors; additional colors are available, call for quote.

Tooling charge \$180.00(z) quantities 249 or less.

Smaller quantities can be provided--please call for a quote!

Production samples--\$180.00(z), requires an order.

CHALLENGE COIN OPTIONS:

Diamond Cut--\$.35(z); Rope Cut--\$.35(z); Clear Coat Epoxy \$.35(z); Sequential Numbering \$.50(z);

Duo Tone Metal--\$.60(z); Cut Outs--\$75.00(z); Velvet Pouch--\$.75(z); Acrylic Coin Case--\$1.00(z)

## Coins & Medallions





# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

NO  
SETUP  
CHARGE!

Patches can be made in virtually any size, any shape--your design, our expertise. We'll make any design into a beautiful patch!

Size	Product#	100	300	500	1,000	2,000	5,000
2"	040L	2.40	1.80	1.40	1.20	1.00	.90
2 1/2"	041L	3.00	2.00	1.60	1.40	1.30	1.20
3"	042L	3.20	2.20	1.80	1.60	1.50	1.40
3 1/2"	043L	3.60	2.60	2.20	2.00	1.80	1.70
4"	044L	4.00	3.00	2.50	2.30	2.10	2.00
4 1/4"	045L	4.60	3.60	3.10	2.90	2.70	2.60
5"	046L	5.90	4.90	4.40	3.50	3.30	3.20

6R

Please call for a quote on custom shapes & sizes!

**Prices include**--No set up fee, with complete electronic file supplied. No tape charge, with complete electronic file supplied.

**Embroidery**--Up to six colors, covering approximately 75% area. **Production Schedule**--20 working days after approval of art.

**Additional charges**--more than 75% coverage, add 10% (A) to above costs. 100% embroidery, add 20% (P) to above cost. **Metallic thread**--add 10% (P) to above cost. **Heat Seal Backing**--add \$.060 (P) to above cost.

## Embroidered Patches





# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



How do you pack so much value into such a small piece? Delight all the ladies in your day by keeping purses and handbags close by and off the floor with our unique Photo Vision Purse Holder! A fabulously functional and fun business gift. Features include a full color offset printed image, a magnetized foldout arm attached to a non-slip base and it folds easily into any purse or handbag!

Size	Product#	100	250	500	1,000
Photo Vision Purse Holder	PVPH	4.20	3.85	3.45	3.35
					4R

Twenty Working Days After Approval of Art.

Prices include--Up to four colors. **Additional Colors** are available, please call for quote.

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Smaller quantities can be provided. Please call for a quote!

Set up charge: \$80.00 (R)

## Photo Vision Purse Holder





# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



Great high quality golf items that will make any golf aficionado pleased.

Description	Product #	100	200	500	1,000
Golf 3 in 1 Money Clip w/Divot Tool & Ball Marker	100L-G	13.50	11.00	9.50	9.00
Golf Divot Tool and Ball Maker	101L-G	12.00	10.00	8.50	8.00
Hat Clip	102L-G	8.25	6.25	5.70	5.30
Key Tags	150L-G	3.70	3.20	3.10	2.90
					4R
Lapel Pins-1" Photo Etched	090L-G	2.10	1.75	1.60	1.50

Twenty Working Days After Approval of Artwork

4P

Prices includes:

**100L-G, 101L-G** Prices include hat clip (antique gold finish only) your choice of full color offset printing or die struck enamel ball marker.

**Finishes:** Gold, silver, antique gold/silver/bronze.

**Requirements:** No art charge if camera ready artwork provided.

**Tooling Set Up Charge:** \$75.00 (G)

**Packaging:** Individual poly bag.

## Golf Items





# LindenLine

ASI 67616 UPICLindenLn  
Virtual Web Trade Show  
Sage 67832



Bookmarks are inexpensive great giveaways that have a very long advertising presence, typically for months.

Size	Product#	500	1,000	2,500	5,000	10,000
1 3/4" x 5 1/2" Printed 1 Side	455P	.90	.57	.43	.41	.40
1 3/4" x 5 1/2" Printed 2 Sides	457P	1.20	.75	.54	.50	.48
2" x 6" Printed 1 Side	460P	.98	.72	.52	.49	.46
2" x 6" Printed 2 Sides	462P	1.24	.94	.64	.58	.53

5P

**Six Working Days Plus Approval**--Please call for a quote on custom shapes and sizes!

**NO Set Up Fee! NO Separation Fee! NO Additional Color Charges!**

**FREE Full-Color Press Proof! NO Rush Charges!**

**Prices Include:**

**No Set up Fee**--With complete electronic file supplied.

**Imprinting** --Full color and/or any number of imprint colors.

**Color Matching**--Products are digitally printed using CMYK.

**Finish**--Printed and laminated 2 sides on 100# cover stock.

**Proof**--A full color press proof is supplied for your review.

**Union Label**--Our union label can be supplied upon request.

All of our bookmarks are union made in the USA

**Production Schedule**--Six working days plus approval.

If you need faster service, we can meet your schedule requirements (excluding proof) with no additional charge.

**Additional Charges:**

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$30.00(P); requires an order.

**Art Services**--Please call for a quote.

**Scans**--We can scan your artwork for \$40.00(P) fee for each copy change.

**Special Packaging**--Product is shipped bulk. Special packaging can be provided.

**Split Shipments**--\$6.00/each additional location (Z).

# Bookmarks

Black White 193C 287C 316C 343C 116C 297C 195C 273C 2563C





# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67823

NO  
SETUP  
CHARGE!

Our Acrylic Key Tags are high quality and available in many different sizes and shapes.

Description	Product#	100	250	500	1,000	2,500	5,000
1 1/2" Square	540P	1.66	1.05	.86	.78	.75	.70
1 3/8" x 2 1/8" Rectangle	542P	1.62	1.10	.90	.80	.76	.70
1 7/8" x 2 3/4" Rectangle	554P	1.86	1.25	1.10	1.05	.98	.90
1 3/4" Heart	546P	1.66	1.10	.96	.86	.82	.78
2 1/4" House	550P	1.66	1.10	.96	.86	.82	.78
1 3/4" Round	544P	1.66	1.10	.96	.86	.82	.78
2 1/4" Oval	552P	1.66	1.10	.96	.86	.82	.78

## Five Working Days Plus Approval

6R

### No Set Fee, No Separation Fee, No Additional Color Charge, FREE Full-Color Press Proof, No Rush Charges!

Prices include--No Setup Fee, with complete electronic file supplied. Imprinting--Full color and/or any number of imprint colors on both sides. Image can differ on each side. Color Matching--Products are digitally printed using CMYK. Proof--A full color press proof is supplied for your review. Union Label--Our union label can be supplied upon request. All of our acrylic key tags are union made in the USA. Production Schedule--Five working days plus approval. If you need faster service, we can meet rush projects (excluding proofs) with no additional charge. Additional Charges: Production Sample--We can provide an actual sample of the product for an additional charge of \$30.00(P); requires an order. Art Services--Please call for quote. Scans--We can scan your artwork for \$40.00(P) fee for each copy change. Multiple Images--Different images can be combined to achieve a higher quantity price. There will be a \$30.00(P) fee for each copy change. Special Packaging--Product is shipped in bulk. Special packaging provided. Poly bags 1 per bag=\$74.00/M, 2-9 per bag=\$50.00/M, 10-17 per bag=\$38.00/M, 18-25 per bag=\$26.00/M, 26-50 per bag=\$19.00/M (5P). Split Shipment=\$6.00 per each additional location (Z).

# Acrylic Key Tags





# LindenLine

LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

NO  
SETUP  
CHARGE!

FlexiMagnets come in almost any shape imaginable which makes it totally customizable!

Size	Product #	100	250	500	1,000	2,500	5,000	10,000
2 1/2" Round	605R	1.42	.89	.53	.44	.42	.40	.36
2 7/8" Round	610R	1.46	.91	.55	.46	.44	.42	.37
3 1/2" Round	615R	1.60	1.50	1.10	.95	.85	.75	.70
4" Round	620R	1.70	1.40	1.15	1.08	.96	.86	.76
4 1/2" Round	625R	1.83	1.50	1.25	1.18	1.04	.93	.88
2 5/16" x 3 1/4" Oval	630R	1.30	.80	.55	.52	.48	.42	.42
2 1/8" x 3 1/4" Oblong	635R	1.30	.60	.55	.45	.41	.39	.35
2" x 3 1/2" Business Card	655R	1.25	.60	.38	.36	.32	.30	.28
1 1/2" x 6" Rectangular	665R	1.20	1.00	.83	.78	.64	.56	.52
3 1/2" x 6" Rectangular	675R	1.75	1.40	1.15	1.04	.96	.82	.76
4" x 7" Oversized	678R	2.00	1.74	1.62	1.54	1.48	1.30	1.22
3" x 12" Rectangle	680R	1.83	1.50	1.25	1.18	1.05	.95	.90
2 1/2" x 3 1/2" Rectangle	681R	1.46	.91	.60	.54	.50	.48	.44
4 1/8" x 5 1/2" Rectangle	682R	1.85	1.65	1.50	1.44	1.36	1.22	1.12
3" x 4 1/4" Rectangle	683R	1.40	1.15	1.02	.96	.90	.78	.70
3" x 4 1/4" Rectangular Picture Frames	687R	1.40	1.15	1.02	.96	.90	.78	.70
3" x 4 1/4" Oval Picture Frame	689R	1.40	1.15	1.02	.96	.90	.78	.70
5 1/4" x 6 3/4" Rectangular Picture Frame	698R	1.85	1.65	1.50	1.45	1.37	1.25	1.21
2 1/4" x 3" Sneaker	600R	1.34	.81	.52	.44	.40	.36	.34
2 1/2" x 5 1/2" Truck	601R	1.13	.88	.78	.72	.68	.64	.60
2" x 2 3/4" Gift Box	645R	1.34	.81	.52	.44	.40	.36	.34
2" x 3 1/2" House	602R	1.46	.91	.60	.52	.48	.46	.42
2 1/3" x 2 1/2" Telephone	603R	1.34	.81	.52	.44	.40	.36	.34

**Prices include:**

Five Working Days Plus Approval Please call for a quote on custom shapes and sizes!

**No Setup Fee**-With complete electronic file supplied. **Imprinting**-Full color and/or any number of imprint colors. **Color Matching**-Products are digitally printed using CMYK. **Finish**-20 mil magnetic material. Laminated face for a high quality, durable product. Other magnet thicknesses are available. **Union Label**-Our union label can be supplied upon request. All of our acrylic key tags are union made in the USA. **Production Schedule**-Five working days plus approval. If you need faster service, we can meet your schedule requirements (excluding proof) with no additional rush charge. **Additional Charges**-**Production Sample** We can provide an actual sample of the product for an additional charge of \$30.00(P); requires an order. **Art Services** Please call for quote. **Scans** We can scan your artwork for \$40.00(P) fee for each copy change. **Copy Changes**-Different images can be combined to achieve a higher quantity price. There will be a \$30.00(P) fee for each copy change. **Custom Shapes**-Please call for a quote. **Special Packaging** Product is shipped in bulk. Special packaging provided. **Split Shipment** \$6.00 per each additional location (2).

# FlexiMagnets





# LindenLine

LindenLine

NO  
SETUP  
CHARGE!

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

## Walking Stick Medallions--Great Collectible

Provides lasting memories of your outdoor or wilderness experience. These specially contoured medallions are contoured to fit most walking sticks. Made the same way Die Struck Enamel pins are made with enamel color fills. They attach to the head of your walking stick. Who could use walking medallions: Scout Groups, Outdoor or Hiking Groups, National Parks, Visitor Centers.

Quantity	100	250	500	1000
Price Each	\$4.50	\$3.80	\$2.80	\$2.40 (4P)

Standard Production: 20 working days after artwork approval. Price includes: Up to four colors,  and individual poly bags. No Set Up Charge. No Tooling Charge on orders of 100 or more pieces. Pre-production Sample: \$75.00 (Z); requires an order. No Charge for PMS color matching. Smaller quantities available: Please call for a quote. Plating Options: Gold, Silver, Copper, Black, and Antique Gold, Silver or Copper.

## Walking Stick Medallions





# LindenLine

LindenLine

NO  
SETUP  
CHARGE!

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

Custom made Zipper Pulls are great way to promote a brand or highlight a logo. LindenLine will help you transform your custom zipper pull idea into a high quality, detail oriented accessory. LindenLine's Zipper Pulls are available in two different manufacturing processes; Die Struck or Offset Printed. Our custom shaped zipper pulls are perfect for Jackets, Backpacks, Duffel Bags, Hoodies and anything that has a zipper! Available sizes: 1" and 1.25"

## Die Struck Zipper Pulls

Size	100	250	500	1000	2500
1"	\$3.90	\$2.30	\$2.20	\$2.10	\$2.00
1 1/4"	\$4.10	\$2.90	\$2.70	\$2.60	\$2.40

## Offset Printed Zipper Pulls

Size	100	250	500	1000	2500
1"	\$3.55	\$2.05	\$1.90	\$1.80	\$1.75
1 1/4"	\$3.95	\$2.45	\$2.30	\$2.20	\$2.15

5p

Standard Production: 20 working days after artwork approval

Price includes: Up to four colors, zipper hook & individual poly bags

Set Up Charge for Offset Printed process: \$80.00 (R)

No Tooling Charge on orders of 100 or more pieces, for the Die Struck process

Additional Colors Available: please call for quote

Pre-production Sample: \$75.00 (Z); requires an order

Epoxy: \$0.10 (Q)

No Charge for PMS color matching

Smaller quantities available: Please call for a quote

Plating Options: Gold, Silver, Copper, Black, and Antique Gold, Silver or Copper

# Zipper Pulls





# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



Our Cloisonne Hard Fired pins continue the fine art tradition of glass enameling started in China centuries ago. The pins are made from hand-pouring powdered glass into the recessed die struck brass base. The brass can be plated in gold, silver or nickel. After baking at a very high temperature, the glass enamel is sanded and polished to be flush with the metal lines that separate the colors. This gives the pins a smooth, lustrous quality making them prized by collectors. Available colors are limited to a select group of genuine cloisonne glass powders.

Size	Product#	100	250	500	1,000	2,500	5,000
Cloisonne 1/2"	076L	3.80	2.35	2.00	1.90	1.80	1.70
Cloisonne 5/8"	077L	3.90	2.55	2.35	2.05	1.95	1.85
Cloisonne 3/4"	078L	4.00	2.65	2.45	2.15	2.05	1.95
Cloisonne 7/8"	079L	4.10	2.85	2.55	2.35	2.15	2.05
Cloisonne 1"	080L	4.20	2.95	2.65	2.45	2.25	2.15
Cloisonne 1 1/4"	180L	4.40	3.50	3.20	3.10	2.90	2.70

6P

**Twenty Working Days After Approval of Art.**

**Prices include**--Up to four colors. **Additional Colors** are available, please call for quote.

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

**Epoxy Dome** is available for an additional charge of \$.10 (Q).

**Smaller quantities can be provided. Please call for a quote!**

## Cloisonne Hard Fired Enamel





# LindenLine

LindenLine

NO  
TOOLING  
CHARGE!

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

We have a large assortment of stock pins and super fast delivery. We have more than 50 styles of stock pins!

100	250	500	1,000	2,500
1.70	1.40	1.30	1.20	1.10
				5P

## Stockpins



4LC



STEW



AWARENESS  
(All Colors Available)



ANGEL



DOVE



CROSS



BOY



GS



SCSA



GIRL



GMB



GMG



HEART



SMILE



PH



REAL MEN



ROSE



110



PINEAPPLE



MULTI RIBBON



BIRDS



ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



We have a large assortment of stock pins and super fast delivery. We have more than 50 styles of stock pins!

100	250	500	1,000	2,500
1.70	1.40	1.30	1.20	1.10
5P				

## Patriotic Stock Pins

					
GBA	2030P	SKYLINE	1060P	911E	911 NEVER
					
1080P	1120P	1010P	1601P	1330	
					
FDNY	1501P	1020P	WB	1701P	
					
1340	1350	1320	1301P	USA	
					
LIBERTY	VETERANS	FLAG STAR			



# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

## Attachments/Recognition Pins



AT-04-2 \$.70(P)



AT-03 \$2.00 (P) pair



AT-12 \$.70 (P)



AT-12 \$.70(P)



AT-47 \$1.60(P)



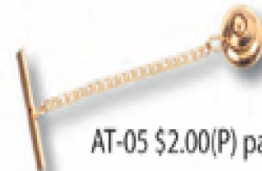
AT-18 \$1.10(P)



AT-55 \$.70(P)



AT-39 \$1.80(P)



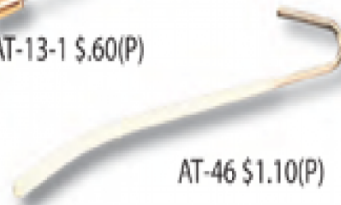
AT-05 \$2.00(P) pair



AT-51 \$1.60(P)



AT-13-1 \$.60(P)



AT-46 \$1.10(P)



Lucite Box \$.70(P)







# LindenLine

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Virtual Web Trade Show  
Sage 67832



are made from hand-pouring powdered glass into the recessed die struck brass base. The brass can be plated in gold, silver or nickel. After baking at a very high temperature, the glass enamel is sanded and polished to be flush with the metal lines that separate the colors. This gives the pins a smooth, lustrous quality making them prized by collectors. Available colors are limited to a select group of genuine cloisonne glass powders.

Size	Product#	100	250	500	1,000	2,500	5,000
Cloisonne 1/2"	076L	3.80	2.35	2.00	1.90	1.80	1.70
Cloisonne 5/8"	077L	3.90	2.55	2.35	2.05	1.95	1.85
Cloisonne 3/4"	078L	4.00	2.65	2.45	2.15	2.05	1.95
Cloisonne 7/8"	079L	4.10	2.85	2.55	2.35	2.15	2.05
Cloisonne 1"	080L	4.20	2.95	2.65	2.45	2.25	2.15
Cloisonne 1 1/4"	180L	4.40	3.50	3.20	3.10	2.90	2.70

6P

**Twenty Working Days After Approval of Art.**

**Prices include**--Up to four colors. **Additional Colors** are available, please call for quote.

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

**Epoxy Dome** is available for an additional charge of \$.10 (Q).

**Smaller quantities can be provided. Please call for a quote!**

## Cloisonne Hard Fired Enamel





# LindenLine

LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

NO  
TOOLING  
CHARGE!

Medals are the quintessential way to recognize an award for achievement, service or participation. LindenLine offers high quality custom designed award medals that are sure to be a true source of pride to the recipients. Our Medals are created using the Brass Die Struck process. Medals are custom made with either 1 or 2 sided designs. Medals can be produced using our soft enamel color fill or Misty Finish process. A large assortment of neck ribbon colors are available.

Size	Item	100	250	500	1000	3000	
1 1/4"	0531	\$5.40	\$4.70	\$4.20	\$4.00	\$3.70	
1 1/2"	0541	\$5.80	\$5.00	\$4.60	\$4.40	\$4.10	
1 3/4"	0561	\$6.80	\$5.80	\$5.50	\$5.30	\$4.70	
2"	0581	\$8.00	\$7.60	\$7.00	\$6.80	\$6.60	SR

Standard Production: 20 working days after artwork approval. Price Includes: Up to four colors, jump ring, neck ribbon & individual poly bags  
Additional Colors Available: please call for quote. Pre-production Sample: \$180.00 (Z); requires an order. No Charge for PMS color matching.  
No Tooling Charge on orders of 250 or more pieces! Smaller quantities available: Please call for a quote. Plating Options: Gold, Silver, Copper, Black Metal Die and Antique Gold, Silver or Copper. Additional Options: Diamond Cut Border \$0.35 (z); Rope Cut Border \$0.35 (z); Epoxy Coating \$0.35 (z); Sequential Numbering \$0.50 (z); Two Tone Metal \$0.60 (z); Cut Outs \$75.00 (z); Please contact LindenLine with any questions. We are happy to help you through the design & ordering process.

## Medals with Neck Ribbons





# LindenLine

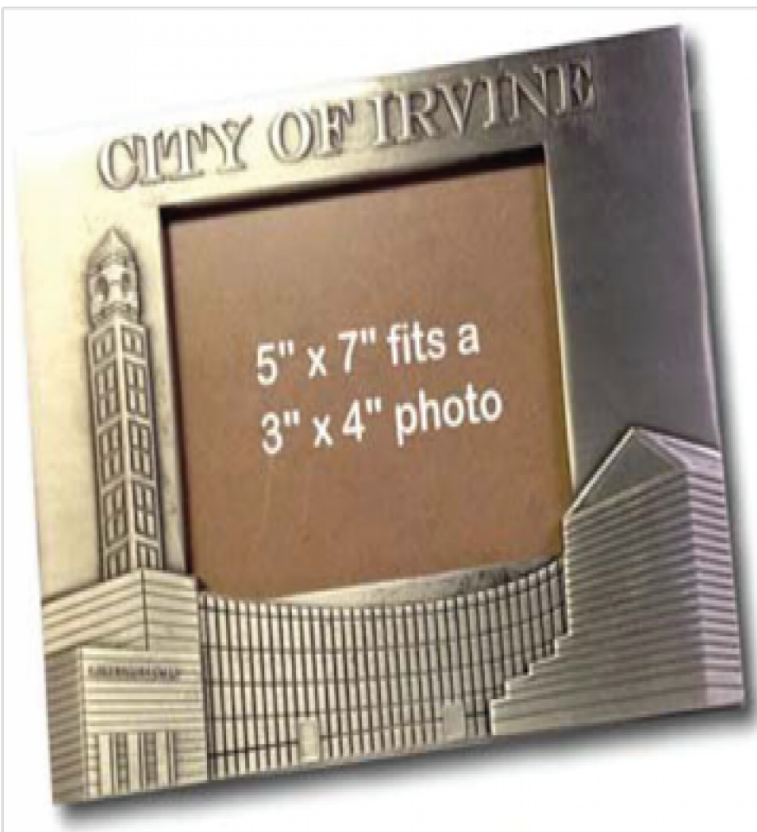
ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



What a great item for ANY office or home desk. A top of the line photo frame with a customized 3-D front will make any desktop promotion an instant success. Great for metropolitan areas to give as incentives; car makers to highlight a new car model; stock brokers; or just about any upscale client. Its really special and your clients will love it.

Quantity:	100	250	500	1000
Unit Price:	\$18.50	\$16.00	\$15.50	\$14.75 (4R)
Tooling Charge:	\$300.00 (z) for 249 pieces or less.			
	NO TOOLING CHARGE on orders of 250 pieces or more!			

## Custom Die-Struck Picture Frame





# LindenLine

LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

NO  
TOOLING  
CHARGE!

Die Struck charms are a great alternative to the traditional lapel pin. The manufacturing process is the same as our Misty Finish lapel pins. They can be used on charm bracelets, necklaces or converted to earrings (optional attachment). Pricing includes a jump ring and individual poly bags. Contact Lindenline for color fill or silk screen printed requests. Optional earring attachment and ball chains available.

Size	100	250	500	1,000	2,500	5,000	
Charm 1/2"	3.20	1.80	1.60	1.50	1.40	1.30	
Charm 5/8"	3.40	1.90	1.70	1.60	1.50	1.40	
Charm 3/4"	3.50	2.00	1.80	1.70	1.60	1.50	
Charm 7/8"	3.60	2.10	1.90	1.80	1.70	1.60	
Charm 1"	3.70	2.20	2.00	1.90	1.80	1.70	6P

Twenty Working Days After Approval of Art

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Smaller quantities can be provided. Please call for a quote!

## Jewelry Charms





# LindenLine

LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

NO  
TOOLING  
CHARGE!

Semi-Cloisonne pins are made using the same techniques as the Cloisonne, but the recessed spaces are filled with a hard epoxy enamel rather than glass. These pins have all the aesthetic beauty of true classic cloisonne with the benefit of Pantone color matching. The recessed color wells are filled, one color at a time, with enamel. When complete, the pin is placed into an oven to harden. Finally its ground to remove an excess enamels and carefully polished.

Size	Product#	100	250	500	1,000	2,500	5,000
Semi-Cloisonne 1/2"	081L	3.20	2.20	1.90	1.70	1.60	1.50
Semi-Cloisonne 5/8"	082L	3.80	2.50	2.20	2.00	1.90	1.80
Semi-Cloisonne 3/4"	083L	3.90	2.60	2.30	2.10	2.00	1.90
Semi-Cloisonne 7/8"	084L	4.00	2.80	2.40	2.20	2.10	2.00
Semi-Cloisonne 1"	085L	4.10	2.90	2.50	2.30	2.20	2.10
Semi-Cloisonne 1 1/4"	185L	4.30	3.40	3.10	2.80	2.70	2.60

6P

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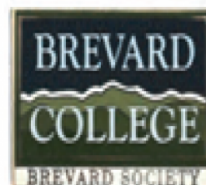
Prices include--Up to four colors. **Additional Colors** are available, please call for quote.

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

**Epoxy Dome** is available for an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

## Semi-Cloisonne





# LindenLine

LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832

NO  
TOOLING  
CHARGE!

This process is sometimes called "Tone on Tone". The pin is die struck and shows off the highly polished metal set against the dull matte or sandblasted textured background.

Size	Product#	100	250	500	1,000	2,500	5,000
Misty Finish 1/2"	061L	3.20	1.80	1.60	1.50	1.40	1.30
Misty Finish 5/8"	062L	3.40	1.90	1.70	1.60	1.50	1.40
Misty Finish 3/4"	063L	3.50	2.00	1.80	1.70	1.60	1.50
Misty Finish 7/8"	064L	3.60	2.10	1.90	1.80	1.70	1.60
Misty Finish 1"	065L	3.70	2.20	2.00	1.90	1.80	1.70
Misty Finish 1 1/4"	165L	3.90	2.70	2.50	2.40	2.20	2.10

6P

**Twenty Working Days After Approval of Art.**

**Production Sample**—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

**Epoxy Dome** is available for this process at an additional charge of \$.10 (Q).

**Smaller quantities can be provided. Please call for a quote!**

## Misty Finish (Stamped without Enamel Colors)





# LindenLine

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Virtual Web Trade Show  
Sage 67632



For a less expensive version of our Semi Cloisonne pin that has the same look and color options, try our Die Struck Finish. With this style, a soft enamel is painted into the recesses of the brass die struck base, leaving a relief effect that lets you feel the die struck pattern. Gold, silver or nickel plating is available. Add a clear epoxy dome for long lasting durability and a shiny finished look.

Size	Product#	100	250	500	1,000	2,500	5,000
Die Struck 1/2"	071L	3.30	1.80	1.60	1.50	1.40	1.30
Die Struck 5/8"	072L	3.40	1.90	1.70	1.60	1.50	1.40
Die Struck 3/4"	073L	3.50	2.00	1.80	1.70	1.60	1.50
Die Struck 7/8"	074L	3.60	2.10	1.90	1.80	1.70	1.60
Die Struck 1"	075L	3.70	2.20	2.00	1.90	1.80	1.70
Die Struck 1 1/4"	175L	3.90	2.70	2.50	2.40	2.20	2.10

6P

Twenty Working Days After Approval of Art

Prices include—Up to four colors. **Additional Colors** are available, please call for quote.

**Production Sample**—We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

**Epoxy Dome** is available for this process at an additional charge of 5.10 (Q).

Smaller quantities can be provided. Please call for a quote!

## Die Struck Soft Enamel





# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



This process is a good, inexpensive way to show off small details in a pin. This process is most like cloisonne. Instead of being stamped, the impressions are made by acid etching, enabling better, small-detailed reproduction. This process can be used only on brass. A thin wall of brass separates each color. The pin is then baked for durability, PMS color matching is available at no extra charge using this process. This process is available with or without epoxy coating.

Size	Product#	100	250	500	1,000	2,500	5,000
Photo Etched 1/2"	086L	3.10	1.60	1.45	1.40	1.35	1.30
Photo Etched 5/8"	087L	3.15	1.65	1.50	1.45	1.40	1.35
Photo Etched 3/4"	088L	3.20	1.70	1.55	1.50	1.45	1.40
Photo Etched 7/8"	089L	3.25	1.75	1.60	1.55	1.50	1.45
Photo Etched 1"	090L	3.35	1.85	1.70	1.60	1.55	1.50
Photo Etched 1 1/4"	190L	3.75	2.25	2.10	2.00	1.95	1.85

6P

**Twenty Working Days After Approval of Art**

**Prices include**--Up to four colors. **Additional Colors** are available, please call for quote.

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

**Epoxy Dome** is available for this process at an additional charge of \$.10 (Q).

**Smaller quantities can be provided. Please call for a quote!**

## Brass Photo Etched Soft Enamel







# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



Pins can also be produced by printing inks directly on a base of metal via silkscreen. The colors are silkscreened on one color at a time. This process works best for solid color designs.

Offset is produced by printing the four primary colors (cyan, magenta, yellow and black) through a silk screen directly on a metal base one color at a time. It works best for reproduction of photography or designs with gradients or color blends.

Size	Product#	100	250	500	1,000	2,500	5,000
Printed 1/2"	066L	3.10	1.60	1.45	1.40	1.35	1.30
Printed 5/8"	067L	3.15	1.65	1.50	1.45	1.40	1.35
Printed 3/4"	068L	3.20	1.70	1.55	1.50	1.45	1.40
Printed 7/8"	069L	3.25	1.75	1.60	1.55	1.50	1.45
Printed 1"	070L	3.35	1.85	1.70	1.60	1.55	1.50
Printed 1 1/4"	170L	3.75	2.25	2.10	2.00	1.95	1.85

6P

**Twenty Working Days After Approval of Art.**

**Prices include**--Up to four colors. **Additional Colors** are available, please call for quote.

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

**Epoxy Dome** is available for this process at an additional charge of \$.10 (Q).

**Smaller quantities can be provided. Please call for a quote!**

**Set Up Charge:** \$80.00 (R)

## Silkscreen/Offset Printing on Cloisonne





# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



Pins can also be produced by printing inks directly on a base of metal via silkscreen. The colors are silkscreened on one color at a time. This process works best for solid color designs.

Offset is produced by printing the four primary colors (cyan, magenta, yellow and black) through a silk screen directly on a metal base one color at a time. It works best for reproduction of photography or designs with gradients or color blends.

Size	Product#	100	250	500	1,000	2,500	5,000
Printed 1/2"	066L	3.10	1.60	1.45	1.40	1.35	1.30
Printed 5/8"	067L	3.15	1.65	1.50	1.45	1.40	1.35
Printed 3/4"	068L	3.20	1.70	1.55	1.50	1.45	1.40
Printed 7/8"	069L	3.25	1.75	1.60	1.55	1.50	1.45
Printed 1"	070L	3.35	1.85	1.70	1.60	1.55	1.50
Printed 1 1/4"	170L	3.75	2.25	2.10	2.00	1.95	1.85

6P

**Twenty Working Days After Approval of Art.**

**Prices include**--Up to four colors. **Additional Colors** are available, please call for quote.

**Production Sample**--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

**Epoxy Dome** is available for this process at an additional charge of \$.10 (Q).

**Smaller quantities can be provided. Please call for a quote!**

**Set Up Charge:** \$80.00 (R)

## Silkscreen/Offset Printing on Cloisonne





# LindenLine

ASI 67616 UPIC LindenLn  
Virtual Web Trade Show  
Sage 67832



This production process is similar to the one used in copper stamped pins. It is generally used for large quantity orders because of the economic cost of iron. Epoxy coating is also available with this process.

Size	Product#	100	250	500	1,000	2,500	5,000
Iron 1/2"	105L	3.00	1.50	1.25	1.10	1.05	.95
Iron 5/8"	106L	3.05	1.55	1.30	1.15	1.10	1.00
Iron 3/4"	107L	3.10	1.60	1.35	1.25	1.15	1.05
Iron 7/8"	108L	3.15	1.65	1.40	1.35	1.20	1.15
Iron 1"	109L	3.20	1.70	1.50	1.45	1.30	1.25
Iron 1 1/4"	110L	3.65	2.15	1.90	1.85	1.70	1.65

6P

Twenty Working Days After Approval of Art

Prices include--Up to four colors. Additional Colors are available, please call for quote.

Production Sample--We can provide an actual sample of the product for an additional charge of \$75.00 (Z); requires an order.

Epoxy Dome is available for this process at an additional charge of \$.10 (Q).

Smaller quantities can be provided. Please call for a quote!

## Iron Stamped Enamel

